



Technical Requirements

1. Riveting fastness without bend.
2. The cam buckle flexible operation after assy without clamping.
3. Riveting the bottom plate with frame fastness.
4. The parallel ≤ 0.1 between tooth surface of cam buckle and bottom plate.
5. Working load limit 835LBS, breaking strength 2500LBS.
6. Spring can't over the baseline of B position.

Mark	Number of revised	Subarea	Modified doc. no.	Signature	YTD				
designer			Standardization			Phase marker	Weight	Proportion	
Drawing by								1:1	
Verifier									
Technology			Approve	2018.05.16 朱正中			page of		



**CAM BUCKLE ASSY
DRAWING**

**CB2
(CB03)**