

Interfill 833 :

Fillers

General Purpose Filling and Fairing Material

PRODUCT DESCRIPTION

A two pack low to medium density epoxy based filling and fairing material.

- * Thixotropic giving no sag
- * Soft, easy to use consistency
- * Easy sanding
- * Simple 1:1 mixing ratio for easy measurement of components
- * Use above and below the waterline

PRODUCT INFORMATION

Colour	YAA813
Finish	Matt
Specific Gravity	0.828
Volume Solids	100%
Mix Ratio	1:1 by volume (as supplied)
Converter/Curing Agent	YAA815
Unit Size	5 Lt

DRYING/OVERCOATING INFORMATION

	Drying							
	10°C (50°F)		15°C (59°F)		23°C (73°F)		35°C (95°F)	
Sandable	16 hrs		16 hrs		6 hrs		3 hrs	
Pot Life	50 mins		45 mins		30 mins		20 mins	


	Overcoating							
	Substrate Temperature							
	10°C (50°F)		15°C (59°F)		23°C (73°F)		35°C (95°F)	
Overcoated By	Min	Max	Min	Max	Min	Max	Min	Max
Interfill 835 :	24 hrs	-	24 hrs	-	6 hrs	-	6 hrs	-
Interprime 820 :	24 hrs	-	24 hrs	-	6 hrs	-	6 hrs	-
Microsurfacer	24 hrs	-	24 hrs	-	6 hrs	-	6 hrs	-

Note: All fillers should be sanded before overcoating to ensure good adhesion.

APPLICATION AND USE

Preparation	All substrates must be clean, dry and free from contaminants.
Hints	<p>Mixing Mix the two components thoroughly to an even colour. As this product can separate during transit it is imperative that both components are thoroughly mixed separately in their own containers before mixing the two parts together.</p> <p>Thinning Do not thin.</p> <p>Cleaner YTA061 International Epoxy Thinners #7. Clean before product has started to gel. Once cured, the product is very difficult to remove.</p> <p>Ventilation and Humidity Control Ensure adequate ventilation during use.</p>
Some Important Points	Do not use below 10°C/50°F. Product temperature should be minimum 10°C and maximum 25°C. Ambient temperature should be minimum 10°C and maximum 35°C. Substrate temperature should be minimum 10°C and maximum 30°C.
Compatibility/Substrates	For use above and below the waterline. It should not be used over any one pack products. Not suitable for use with some pretreated timbers.
Number of Coats	As required
Coverage	(Theoretical) - 0.1 m ² /lt at a thickness of 10 mm
Recommended DFT	133 microns dry Varies depending on usage.

Please refer to your local representative or visit www.yachtpaint.com for further information.

 International®, the AkzoNobel logo and other products mentioned in this publication are trademarks of, or licensed to Akzo Nobel. ©Akzo Nobel 2009.



Interfill 833 :

Fillers

General Purpose Filling and Fairing Material

Application Methods

Knife, Trowel/ Spatula

TRANSPORTATION, STORAGE AND SAFETY INFORMATION

Storage

TRANSPORTATION:

The product should be kept in securely closed containers during transport and storage.

STORAGE:

Exposure to air and extremes of temperature should be avoided. For the full shelf life of this product to be realised ensure that between use the container is firmly closed and the temperature is between 5°C/40°F and 35°C/95°F. Keep out of direct sunlight.

Safety

DISPOSAL: Do not discard tins or pour paint into water courses, use the facilities provided. It is best to allow paints to harden before disposal.

GENERAL: Read the label safety section for Health and Safety Information, also available from our Technical Help Line. Always use gloves and goggles and keep skin protected with overalls. Users should ensure they have a copy of the Material Safety Datasheet for this product and that they are familiar with all the safety directions before use.

IMPORTANT NOTES

The technical information and suggestions for use and application presented herein are not intended to be exhaustive, but they represent the best information available to use and are believed to be reliable. They should not, however, be construed as controlling suggestions and there is no warranty of performance of our materials either expressed or implied. We urge that users of our materials conduct confirmatory tests to determine final suitability for their specific end uses. Because this datasheet is subject to changes from time to time, it is the user's responsibility to check that this sheet is current prior to using the product.