

PRODUCT DESCRIPTION

A thixotropic high performance two pack modified epoxy polyamide adhesive.

- * Thixotropic giving no sag
- * Virtually colourless glue line
- * Hard tough cured glue line
- * May be used for gap filling and close contact type joints
- * Smooth and easy to mix

PRODUCT INFORMATION

Colour	YAA953 Light Amber
Specific Gravity	1.1
Volume Solids	100%
Mix Ratio	2:1 by volume (as supplied)
VOC (As Supplied)	24 g/lit
Unit Size	35 g, 175 g, 385 g, 770 g, 1.57 kg, 3.15 kg, 6.3 kg, 31.5 kg

DRYING/OVERCOATING INFORMATION

	Drying			
	10°C (50°F)	15°C (59°F)	23°C (73°F)	35°C (95°F)
Hard Dry	8 days	7 days	3 days	2 days
Pot Life	90 mins	50 mins	25 mins	10 mins

Note: Minimum Clamping Times: 10°C - 36 hrs, 15°C - 24 hrs, 23°C - 6 hrs, 35°C - 4 hrs.

	Overcoating							
	Substrate Temperature							
	10°C (50°F)		15°C (59°F)		23°C (73°F)		35°C (95°F)	
Overcoated By	Min	Max	Min	Max	Min	Max	Min	Max

Note: All glues must be sanded before overcoating to ensure good adhesion.

APPLICATION AND USE

Preparation	All substrates must be clean, dry and free from contaminants.
Hints	<p>Mixing Mix the two components thoroughly to an even colour.</p> <p>Thinning Do not thin.</p> <p>Cleaner YTA061 International Epoxy Thinners #7. Clean before product has started to gel. Once cured, the product is very difficult to remove.</p> <p>Other Clamping times suggested are a guide only. Joints under high stress should be left for longer periods.</p>
Some Important Points	Avoid high clamping pressures as starved glue joints may result. Do not use below 10°C/50°F. Product temperature should be minimum 10°C and maximum 25°C. Ambient temperature should be minimum 10°C and maximum 35°C. Substrate temperature should be minimum 10°C and maximum 35°C.
Compatibility/Substrates	Not suitable for use with some pretreated timbers.
Number of Coats	1. Apply glue to both faces being joined.
Coverage	(Theoretical) - 2 m ² /lit For a 0.5 mm glue line.
Recommended DFT per coat	500 microns dry. Varies depending on usage.
Application Methods	Knife, Trowel / Spatula

TRANSPORTATION, STORAGE AND SAFETY INFORMATION

Storage	<p>TRANSPORTATION: Epiglue should be kept in securely closed containers during transport and storage.</p> <p>STORAGE: Exposure to air and extremes of temperature should be avoided. For the full shelf life of Epiglue to be realised ensure that between use the container is firmly closed and the temperature is between 5°C/41°F and 35°C/95°F. Keep out of direct sunlight.</p>
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Please refer to your local representative or visit <http://www.yachtpaint.com> for further information.

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Safety

DISPOSAL:Do not discard tins or pour paint into water courses, use the facilities provided. It is best to allow paints to harden before disposal.

GENERAL:Read the label safety section for Health and Safety Information, also available from our Technical Help Line. Always use gloves and goggles and keep skin protected with overalls. Users should ensure they have a copy of the Material Safety Datasheet for this product and that they are familiar with all the safety directions before use.

IMPORTANT NOTES

The information given in this sheet is not intended to be exhaustive. Any person using the product without first making further written enquiries as to the suitability of the product for the intended purpose does so at their own risk and we can accept no responsibility for the performance of the product or for any loss or damage (other than death or personal injury resulting from negligence) arising out of such use. The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.