

Type	One-component wood finish based on modified alkyd/urethane resin combined with colorfast pigments. UV protecting.	
Color	Lightly tinted. Retains traditional color of wood.	
Gloss	Semi gloss	
Recommended use	For long term protection and enhancement of all marine and household woods. Interior and exterior wood above the waterline. Rapidcoat can be used for renewing weathered areas, as a stain prior to a varnish system or as a full system for those requiring the absolute best in a quick and easy satin finish with maximum durability, U.V. protection and longevity	
Characteristics	Epifanes Rapidcoat provides a lightly tinted, U.V. protecting finish. Great breathing properties, good flexibility. It bonds extremely well to teak and any other oily wood, preventing discoloration and emphasizing the natural grain of the wood. Rapidcoat can be applied every 5-6 hours. Three coats is sufficient for most conditions. No sanding required. Easy touch up and maintenance.	
Container Size	750 ml.	
Density	.889 kg/liter (mixed)	
Solids Content	40 +/- 2 vol.% (mixed)	
Recommended film thickness	Per coat wet - 70 micron Per coat dry - 25 micron	
Application	Brush, roller, conventional air spray, H.V.L.P., airless.	
Drying times at 65F / 65% RH	Tack free - 3 hours Dry - 4 hours	Tape free - 5 hours Recoatable - 5-6 hours
Application conditions	Temperature should be between 50F. and 85F. during application. Air humidity below 85%. Avoid application in too much wind or sun. A rapid loss of solvents will occur under these conditions and will decrease the flowing ability.	

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One-component Rapidcoat system on wood above the waterline

Surface Preparation:

Bare wood must be clean, dry and free of grease etc. Degrease with Epifanes Spray Thinner For Paint & Varnish or denatured alcohol. Wiping down with mineral or white spirits, may leave an oily residue. Do not use water. Sand the bare wood to a fresh surface with 60 - 80 grit dry abrasive paper with the grain of the wood. A block may be used to assist in fairing the surface. Finish sand with 100 - 120 grit dry abrasive paper. Brush application with a good quality, clean, natural bristle brush will give good results. Try an Epifanes brush for the ultimate varnishing experience. Foam brushes are convenient on smaller projects however, are not suitable for larger jobs. "Roll and tip" is a great method for large flat areas. 3" foam roller followed by a bristle brush is the best combination.

Coats	Product	Thinner	Thinning Ratio %	Drying Time in hours	Abrasive paper grit	Abrasive paper type	Approx. coverage /	Remarks
First	Epifanes Rapidcoat	N/A	N/A	5-6 at 65F.	N/A	N/A	150 sq. feet	If using as a stain prior to varnish, apply, leave for a few minutes and rub out with a clean rag.
Second	Epifanes Rapidcoat	N/A	N/A	5-6 at 65F.	N/A	N/A	150 sq. feet	
Third	Epifanes Rapidcoat	N/A	N/A	5-6 at 65F.	N/A	N/A	150 sq. feet	
Fourth (optional)	Epifanes Rapidcoat	N/A	N/A	5-6 at 65F.	N/A	N/A	150 sq. feet	

Maintenance:

If existing coats of Rapidcoat are intact, one or more coats may be applied on a well cleaned, and degreased surface. For annual maintenance, apply a minimum of one or two coats of Epifanes Rapidcoat. The number of maintenance coats needed depends on the condition of the Rapidcoat system. The weather and atmospheric conditions to which the finish is subjected will determine the amount of time between maintenance coats. Bare or weathered areas may be treated with a cleaning or bleaching product. If either are used, wash down the surface thoroughly with fresh water in order to remove any residue. Allow the surface to dry. Sand and apply three coats of Rapidcoat as per instructions.