

Maximize adhesion over fiberglass

Type	One-component primer for fiberglass, based on modified alkyd resins.	
Color	White. May be tinted with the appropriate finish, if desired.	
Gloss	Eggshell	
Recommended use	Primer for fiberglass or gelcoat above the waterline prior to the application of one-component topcoats. Maximizes adhesion.	
Properties	Excellent direct adhesion to fiberglass or intercoat adhesion to one-component yacht paints. Fills very small surface irregularities to a smooth film. High-build and excellent covering capability, creating an even primer coat. This is especially important when topcoating with a different color .	
Container Size	750 ml., 2000 ml., 4000 ml.,	
Density	1.50 kg./liter	
Solids Content	50 +/- 2 vol. %	
Recommended film thickness	Per coat wet - 70 micron Per coat dry - 35 micron	
Coverage	Approx. 110 sq. ft./liter	
Application	Brush, roller, conventional air spray, H.V.L.P., airless.	
Drying times at 65F / 65% RH	Tack free - 1 hours Dry - 12 hours	Tape free - 24 hours Recoatable - 24 hours
Spray application	Conventional air: Thin as needed up to 15% with Epifanes Spray Thinner for Paint & Varnish. Spray viscosity 20 - 24 seconds Din Cup 4. 16 - 20 seconds Ford Cup 4. Nozzle 1.5 mm - 1.8 mm. Pressure 2 - 3 Bar.	
Application conditions	Temperature should be between 50F. and 85F. during application. Air humidity below 85%. Avoid painting in too much wind or sun. A rapid loss of solvents will occur under these conditions and will decrease the flowing ability. Add thinner up to the specified percentage to compensate for the faster release of solvents.	
Recoatable with	Epifanes Yacht Enamel, Monourethane or Nautiforte.	

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