

<b>Type</b>	One-component, airdrying undercoat, based on modified alkyd urethane resins.	
<b>Color</b>	White	
<b>Gloss</b>	Eggshell	
<b>Recommended use</b>	Intermediate coat for use over all types of one-component anti-corrosive systems above the waterline. Primer over Epifanes Washprimer AQ.	
<b>Properties</b>	High build, good sandability, provides excellent adhesion for all one-component alkyd and/or urethane-based topcoats.	
<b>Container Size</b>	750 ml., 2000 ml., 4000 ml.,	
<b>Density</b>	1.50 kg./liter	
<b>Solids Content</b>	60 +/- 2 vol. %	
<b>Recommended film thickness</b>	Per coat wet - 70 micron Per coat dry - 45 micron	
<b>Coverage</b>	Approx. 110 sq. ft./liter	
<b>Application</b>	Brush, roller, conventional air spray, H.V.L.P., airless.	
<b>Drying times at 65F / 65% RH</b>	Tack free - 1 hours Dry - 12 hours	Tape free - 24 hours Recoatable - 24 hours
<b>Spray Application</b>	Conventional air: Thin as needed up to 15% with Epifanes Spray Thinner for Paint & Varnish. Spray viscosity 20 - 24 seconds Din Cup 4. 16 - 20 seconds Ford Cup 4. Nozzle 1.5 mm - 1.8 mm. Pressure 2 - 3 Bar.	
<b>Application conditions</b>	Temperature should be between 50F. and 85F. during application. Air humidity below 85%. Avoid painting in too much wind or sun. A rapid loss of solvents will occur under these conditions and will decrease the flowing ability. Add thinner up to the specified percentage to compensate for the faster release of solvents.	
<b>Recoatable with</b>	Epifanes Yacht Enamel, Monourethane or Nautiforte	

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