

CANDY CLEAR COAT

STEP ONE

Before applying Candy Clear Coat, apply 1-2 coats of regular 2K Clear Coat to protect your dip.

STEP TWO

For HVLP spray guns use a 1.3 or 1.4 tip and set gun pressure to 28 psi (this is the pressure reading when the trigger is depressed halfway allowing only air, not paint, to leave the gun).

STEP THREE

Stir the Candy Clear Coat with a standard mixing stick.

STEP FOUR

Mix the Candy Clear Coat and the Activator/Hardener at a 4:1 ratio (4 parts clear to 1 part activator). Stir together for at least one minute to ensure complete mix.

STEP FIVE

Strain the mixed clear and activator into the spray gun using a disposable mesh paint filter.

STEP SIX

Apply one even coat at a time until desired effect or depth of color has been reached. Wait 10-15 minutes between coats.

STEP SEVEN

Let dry for 10-15 minutes.

STEP EIGHT

Finish with 1-2 coats of regular 2K Clear Coat so that any trash or irregularities can be polished out.

STEP NINE

Let stand for at least 12 hours before handling and polishing. The clear may remain soft for up to 24 hours depending on temperature.