

# 2K CLEAR COAT KIT

**STEP ONE:** Make sure part is dry and dust free (use tack cloth).

**STEP TWO:** For HVLP/LVLP spray guns use a 1.3 or 1.4 tip and set gun pressure to 28 psi (pressure reading when the trigger is depressed halfway allowing only air, not paint, to leave the gun).

**STEP THREE:** Stir OHW 2K Clear Coat with a standard mixing stick. If using a matte or semi gloss, make sure that the clear is stirred THOROUGHLY from the bottom of the can as the matting agent can settle.

**STEP FOUR:** Mix the clear and the activator/hardener. 4:1 ratio for Gloss + Semi and 8:1 for Matte (4 or 8 parts clear to 1 part activator). Stir together for at least one minute to ensure complete mix.

**STEP FIVE:** Strain the mixed clear and activator into the spray gun using a disposable mesh paint filter.

**STEP SIX:** Apply one medium/wet coat.\*

**STEP SEVEN:** Wait 15 minutes.

**STEP EIGHT:** Apply a second wet coat.\*

**STEP NINE:** Let stand for at least 12 hours before handling and polishing. The clear may remain soft for up to 24 hours.

\*If using matte, depending on humidity, your coats may need to be lighter. Reducing with lacquer thinner or urethane reducer (up to 10%) will help the clear to matte.