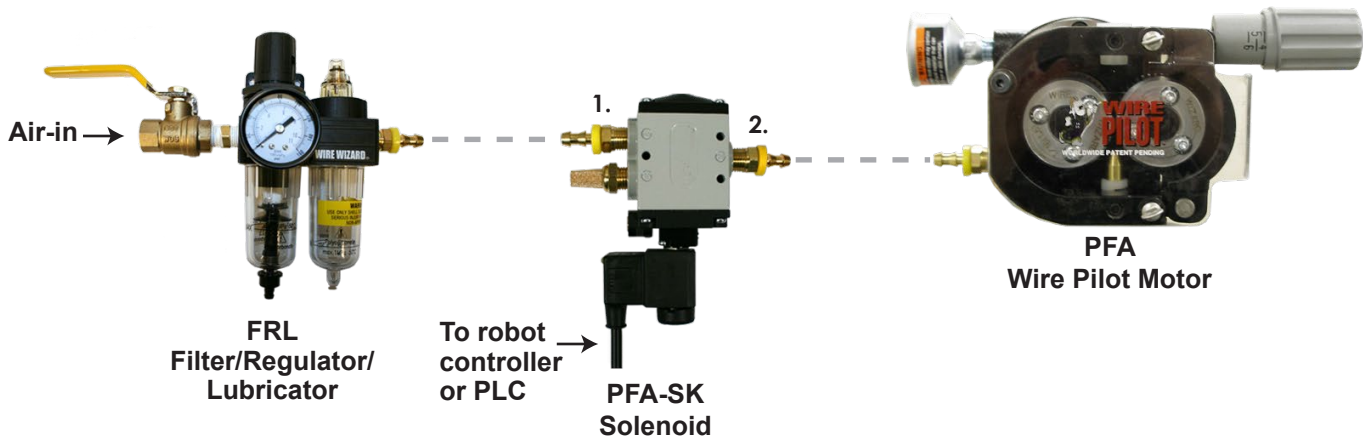
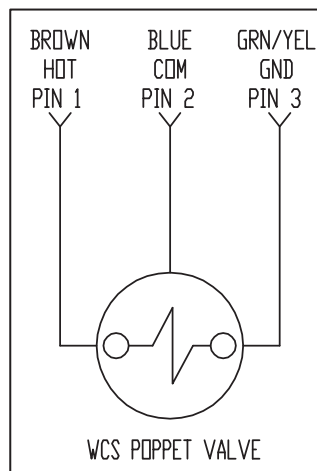


PFA-SK SOLENOID INSTALLATION



The **PFA-SK Solenoid Kit** serves as an automated electronic shutdown for the Wire Pilot™ Feed Assist and also as an emergency shutoff. The solenoid prevents the loss of air pressure when the motor is not in use and shuts down the motor immediately in case of an emergency.

1. Attach air source to solenoid inlet #1.
2. Connect the air hose from the solenoid outlet (#2) to the FRL.
3. Wire in the solenoid to your PLC or robot controller (24v) - see electrical drawing below.



Electrical Schematic

Last Revised: 7/20/15