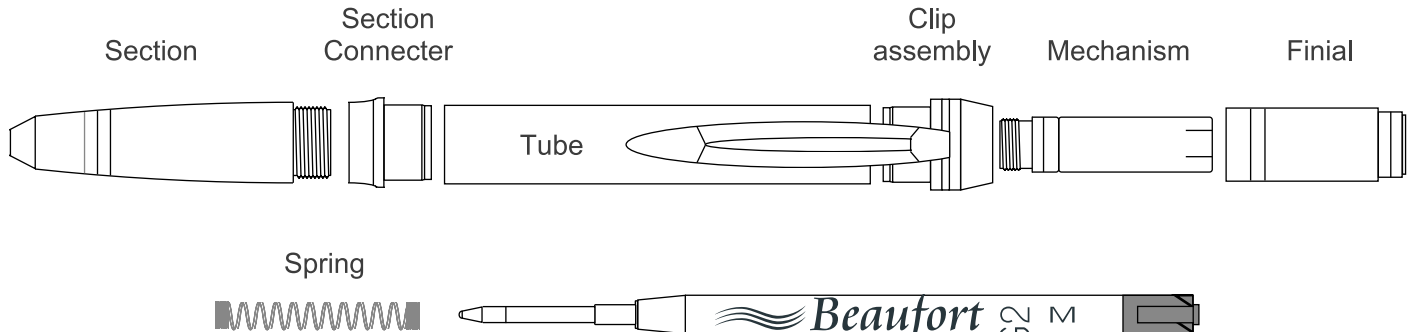


BEAUFORT ZEPHYR Ballpoint Kit – Notes

If you have bought a Zephyr pen kit, you probably already know how to turn, finish and assemble a pen. These notes aim only to highlight essential information and provide guidance where necessary.



BLANK PREPARATION

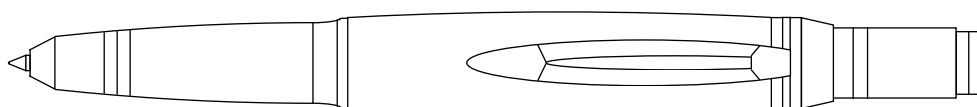
- Tube length = 56.3mm. Recommended drill size = 27/64

MOUNTING ON THE LATHE

- The Section and Clip Assembly have the same diameter. Therefore both bushes are identical and can be used in either position.

ASSEMBLY

- Press the Cap Assembly into the tube. The clip itself does not extend beyond the top of the assembly, therefore it is not necessary to use a block or any other form of jig in order to protect it from being damaged by the press.
- Press the Section Connector into the tube.
- Screw the Mechanism firmly into the Cap Assembly.
- Insert the refill and place the spring over it, then screw the Section into the connector.
- After testing for correct operation, the Finial can be pushed onto the mechanism so that it meets the Cap Assembly. This can be done by hand and does not require a press.
- In use, the refill is accessed by unscrewing the Section rather than by unscrewing the mechanism.



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