

Zen Pen Kit Instructions

You will need:

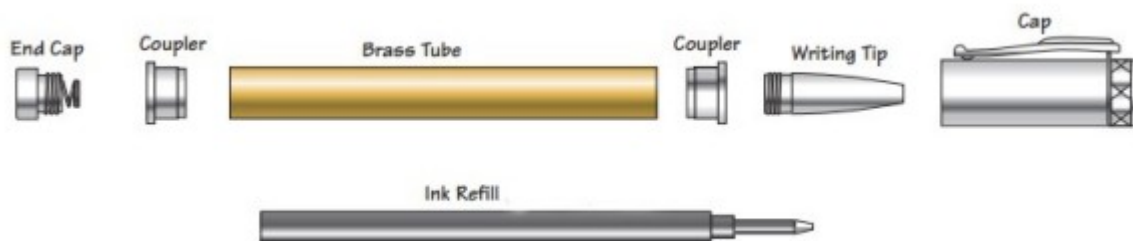
Drill bits: 10.5mm
Zen Bushing

Drill, Tube & Square your blanks & mount on your mandrel



Turn your blank down to the bushings. Polish & finish blank

Lay out your parts based on the diagram below



Assembling the pen

1. Press a coupler into each end of the brass tube.
2. Screw the end cap into the coupler on the end of the pen.
3. Slide the refill into the brass tube and screw the writing tip into the coupler to complete the pen.