

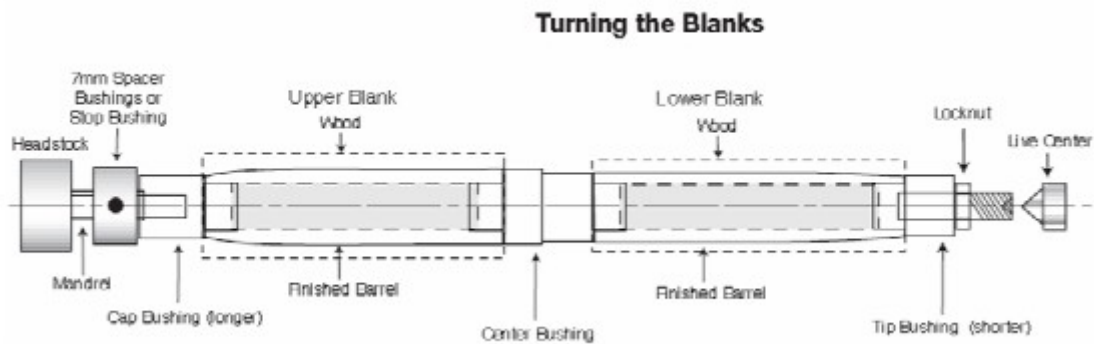
Wingman Pen Kit Instructions

You will need:

Drill bits: 15/32" & 25/64"

Wingman Bushing

Drill, Tube & Square your blanks & mount on your mandrel



Turn your blank down to the bushings. Polish & finish blank

Lay out your parts based on the diagram below



Assembling the pen

1. Press the center band into the upper tube.
2. Place the clip to the cap assembly. Press into the opposite end of the upper tube.
3. Press the mechanism into the brass cap assembly through the upper tube.
4. Press the lower tube to the center band.
5. Place the refill with spring inside tube.
6. Pres the tip into the lower tube.