

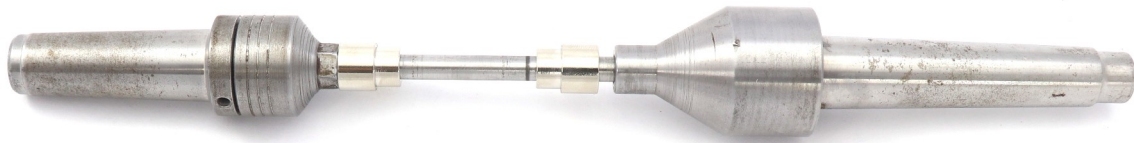
Whistle Secret Compartment Instructions

You will need:

Drill bits: 10mm

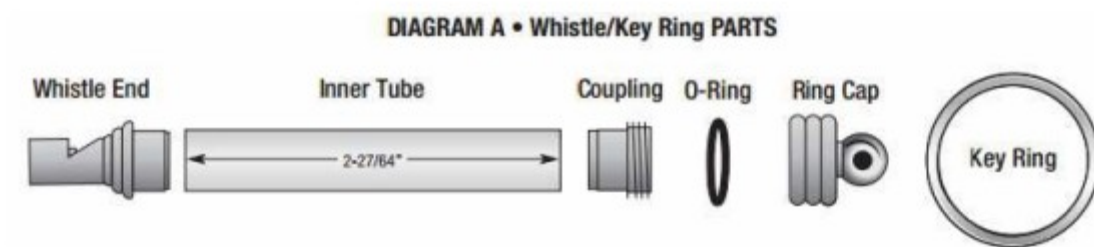
Whistle Secret Compartment bushings

Drill, Tube & Square your blanks & mount on your mandrel



Turn your blank down to the bushings. Polish & finish blank

Lay out your parts based on the diagram below



Assembling the pen

1. Press the whistle end cap into the barrel.
2. Press the coupling, recessed end in first, into the opposite end of the barrel.
3. Slide the O Ring over the threads of the ring cap, onto the groove.
4. Thread on the ring cap into the coupling
5. Affix key ring into the hold in the ring cap.