

Streamline Pen Kit Instructions

You will need:

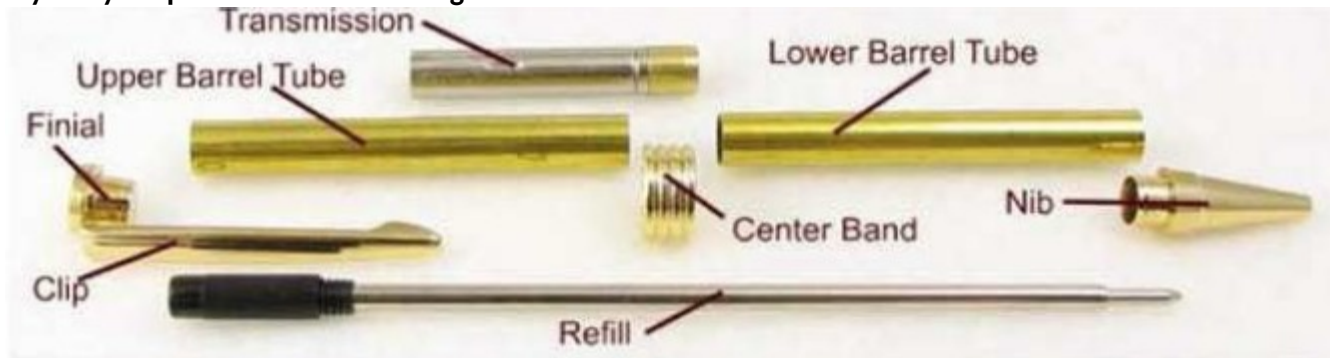
Drill bits: 7mm
Streamline Bushing

Drill, Tube & Square your blanks & mount on your mandrel



Turn your blank down to the bushings. Polish & finish blank

Lay out your parts based on the diagram below



Assembling the pen

1. Press the nib into the smallest end of the longest blank.
2. Press the twist mechanism into the other end of this same blank up to the notch in the transmission. It is best to "creep up" on this pressing operation by pressing to near the right dimension, inserting the refill, twisting the transmission open and checking the exposed tip at the nib. You want about 1/8" of the refill tip exposed.
3. Place the center band on the exposed transmission.
4. Press the finial to the clip.
5. Press the assembly into one end of the other tube.