

Fancy Slimline Pen Click Kit Instructions

You will need:

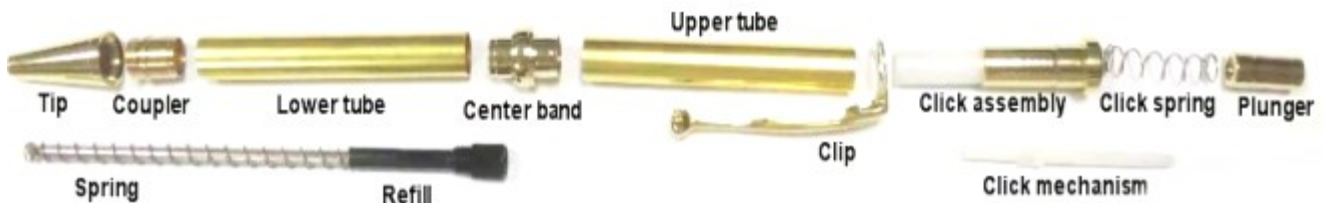
Drill bits: 7mm
Slimline Bushing

Drill, Tube & Square your blanks & mount on your mandrel



Turn your blank down to the bushings. Polish & finish blank

Lay out your parts based on the diagram below



Assembling the pen

1. Press the Click assembly with the Clip into one end of the upper tube.
2. Press the center band into the other end of the upper tube.
3. Press the other end of the center band into one end of the lower tube.
4. Press the coupler into the other end of the lower tube.
5. Slide the click mechanism into the end of the click/clip assembly.
6. Insert the refill with the spring into the open end of the coupler. (Make sure the refill goes through the upper tube end to show the click mechanism.
7. Thread the tip onto the coupler.
8. Thread the click spring and the plunger onto the end of the click assembly. Do not over tighten the assembly onto the click mechanism.