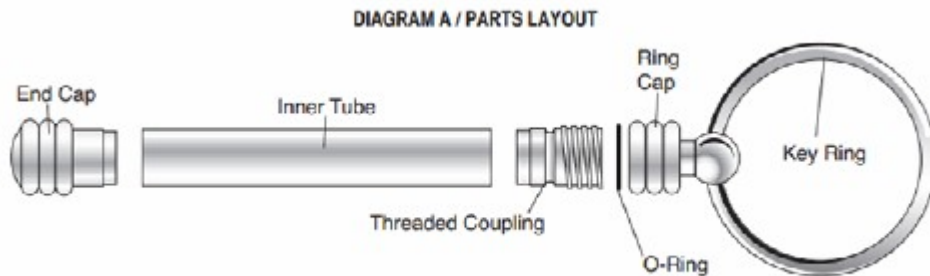


Secret Compartment Keychain Assembly Instructions

Required Accessories:

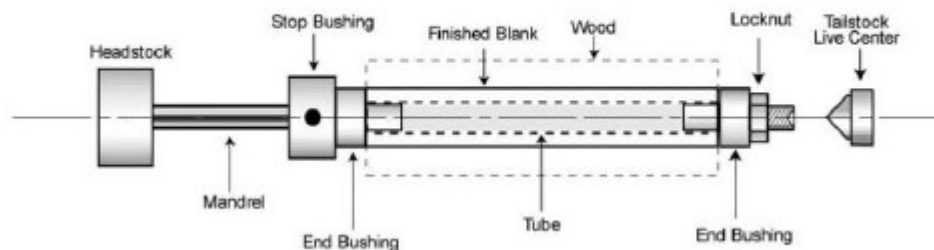
- 7mm, long mandrel
- 10MM Drill Bit
- 10mm barrel trimmer
- 2piece Bushing Set
- 2 part epoxy glue or insta-cure (cyanoacrylate)



Preparing the Blank:

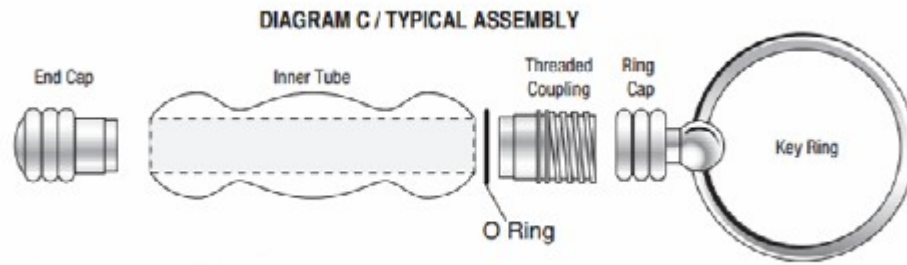
- Cut 5/8" to 3/4" square blank to the length of the brass tube (add 1/16" for squaring off ends).
- Drill a 10mm center hole lengthwise through the blank.
- Spread glue over tube. Insert into blank with a twisting motion to spread the glue evenly inside.
- Center tube lengthwise inside the blank.
- When glue dries, square the ends of the blank. Use an 10mm barrel trimmer or belt/disc sander to take the wood down, flush to the brass tube. Make sure the wood ends are perpendicular to the tube.

Diagram B / Turning the Wood Blanks



Turning the Blank

- **Place the Stop Bushing on the mandrel. Place the end bushing, the glued wood blank and the other end bushing onto the mandrel. Place locknut on, hand tighten. Bring up the tail stock snug with the live center. Tighten live center to mandrel. Tighten stop bushing and lock nut.**
- Turn the blank to the design of your choice.



Assembly

- Line-up the parts according to DIAGRAM C above.
- Press the end cap into the barrel.
- Press the coupling, recessed end in first, into the opposite end into the barrel flush to the wood.
- Slide the 'O-Ring' into the groove in the threaded coupler.
- Thread on the ring cap into the coupling.
- Affix key ring into the hole in the ring cap.
- When inserting currency into the tube, fold the currency rather than rolling the bills for ease of removal.

