

Secret Compartment Key Chain Kit Instructions

You will need:

Drill bits:10mm

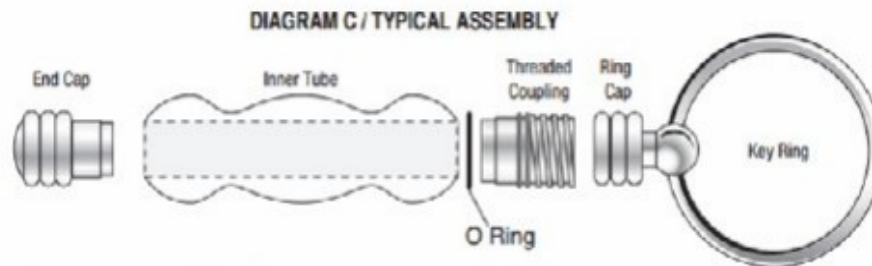
Secret Compartment Key Chain Bushing

Drill, Tube & Square your blanks & mount on your mandrel



Turn your blank down to the bushings. Polish & finish blank

Lay out your parts based on the diagram below



Assembling the pen

1. Press the end cap into the tube.
2. Press the coupling, recessed end in first, into the opposite end.
3. Slide the o-ring into the groove in the threaded coupler.
4. Thread on the ring cap into the coupling
5. Attach key ring into ring cap
6. When inserting currency into the tube, fold the currency rather than rolling the bills for ease of removal