

Professor Pen Kit Instructions

You will need:

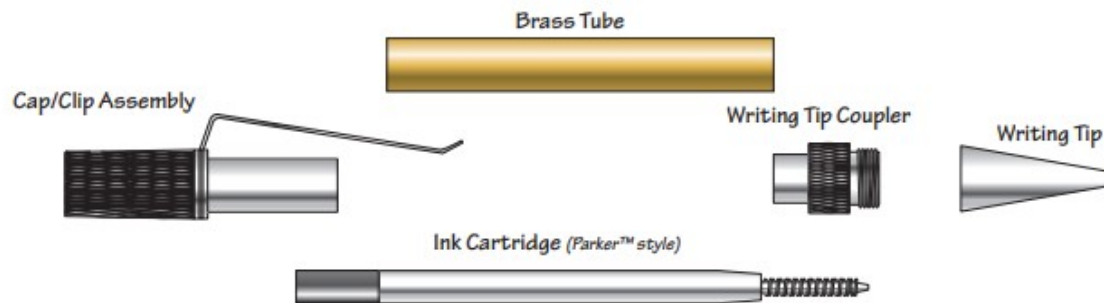
Drill bits: 23/64"
Professor Bushing

Drill, Tube & Square your blanks & mount on your mandrel



Turn your blank down to the bushings. Polish & finish blank

Lay out your parts based on the diagram below



Assembling the pen

1. Press the clip assembly into tube.
2. Press the tip assembly carefully into other end of tube.
3. Unscrew the writing tip from the housing and insert the refill into the body of the pen.
4. Screw the writing tip back to housing.