## **ProX Pen Kit Instructions**

#### You will need:

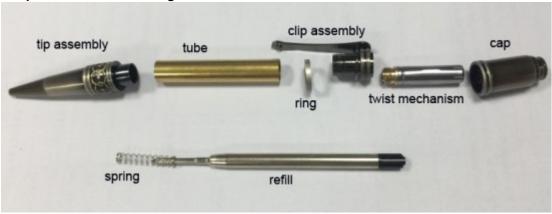
Drill bits: 3/8" ProX Bushing

# Drill, Tube & Square your blanks & mount on your mandrel



## Turn your blank down to the bushings. Polish & finish blank

Lay out your parts based on the diagram below



## Assembling the pen

- 1. Press the tip assembly into either end of the tube.
- 2. Press the clip assembly with the ring into the opposite end of the tube.
- 3. Place the spring over the refill tip, then insert the refill into the opening at the top of the pen.
- 4. Screw the twist mechanism over the refill.
- 5. Place the cap over the exposed end of the mechanism and press in.