Premium Classic Pen Kit Instructions

You will need:

Drill bits: 10mm Classic Bushing

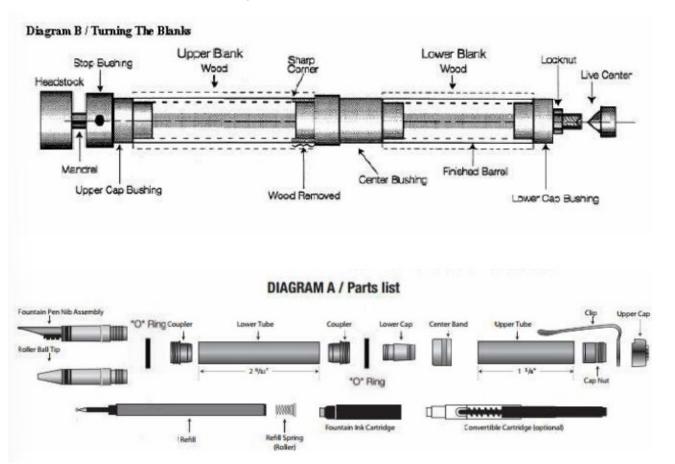
Drill, Tube & Square your blanks & mount on your mandrel



Turn your blank down to the bushings. Polish & finish blank Removing wood for center band:

Make a pencil mark ¼" from end. Use a parting tool to cut a ¼" tenon down to the brass tube. Be careful you must retain a sharp 90 degree corner at the end of the upper tube when you remove the excess wood.

Lay out your parts based on the diagram below



Assembling the pen

- 1. Slip the "O" ring over the thread of the coupler, into the groove.
- 2. Press a coupler into each end of the barrel.
- 3. Screw in the lower cap into either end of the tube.
- 4. Fountain push the ink cartridge into the nib assembly and screw the assembly into the barrel. Rollerball- drop the spring into the barrel and insert ink refill. Screw on tip.
- 5. Press the center band, narrow diameter first into the opening at either end of the tube.
- 6. Insert and press the cap nut, recessed end first into the opposite end of the tube. Stop at the shoulder.
- 7. Place the clip over the threads, mount and screw in the upper cap while aligning the clip rim into the slot in the cap. Tighten.
- 8. A quick ¼ turn will screw the ends together.