

## Noble Bolt Pen Kit Instructions

### You will need:

Drill bits: 23/64"

Noble Bolt Bushing

**Drill, Tube & Square your blanks & mount on your mandrel**



**Turn your blank down to the bushings. Polish & finish blank**



**Lay out your parts based on the diagram below**



### Assembling the pen

1. Press the tip coupler into one end of the tube
2. Press the clip assembly into the opposite end.
3. Screw the tip into the tip coupler.
4. Slide the spring onto the refill, slide into the tube.
5. Push the bolt shaft through the top of the clip assembly until the small hole is shown.
6. Carefully screw in bolt into bolt shaft.