

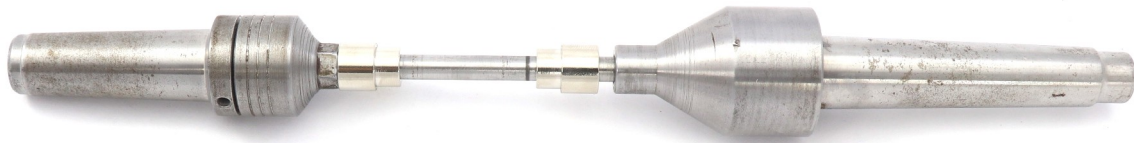
Monarch Pencil Kit Instructions

You will need:

Drill bits: 27/64"

Monarch Family Bushing

Drill, Tube & Square your blanks & mount on your mandrel



Turn your blank down to the bushings. Polish & finish blank

Lay out your parts based on the diagram below



Assembling the pen

1. Press the finial/clip assembly into one end of your finished blank.
2. Screw the nib section into another end of your blank.
3. Insert the pencil mechanism into the finial through the pencil body until it stops.
4. Screw the nib to the pencil mechanism securely.