

## Monarch Pen Kit Instructions

### You will need:

Drill bits: 27/64"

Monarch Family Bushing

**Drill, Tube & Square your blanks & mount on your mandrel**



**Turn your blank down to the bushings. Polish & finish blank**

**Lay out your parts based on the diagram below**

Finial/Clip  
Assembly

Tube

Refill & Spring

Twist Mechanism

Nib Assembly



### Assembling the pen

1. Slide the spring onto the refill and place inside the tip assembly. Screw the pen mechanism into the tip assembly.
- 2 Press clip assembly into the upper end of the barrel.
3. Push pen tube with cap assembly onto completed lower assembly.