

Mini Pen Key Chain Kit Instructions

You will need:

Drill bits:7mm
Mini Pen Key Chain Bushing

Drill, Tube & Square your blanks & mount on your mandrel



Turn your blank down to the bushings. Polish & finish blank

Lay out your parts based on the diagram below



Assembling the pen

1. Press the tip into the end of the tube.
2. Press the nut, stepped end first, into the opposite end of the tube.
3. Press the refill into the refill cap, then thread the refill cap into the nut.
4. Screw the cap onto the tip.