

Mini Bolt Pen Key Chain Kit Instructions

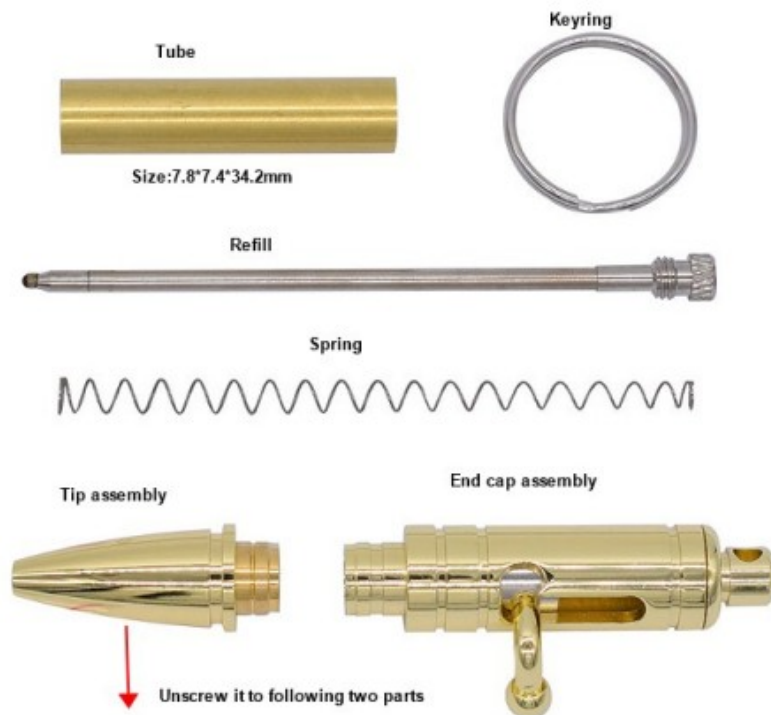
You will need:

- Drill bits:8mm
- Mini Bolt Pen Key Chain Bushing

Drill, Tube & Square your blanks & mount on your mandrel



Turn your blank down to the bushings. Polish & finish blank
Lay out your parts based on the diagram below



Assembling the pen

1. Unscrew the tip assembly to two parts (tip and sleeve)
2. Press sleeve into either end of the tube.
3. Press the end cap assembly into the other end of the tube. Be careful when pressing.
4. Slide spring over the tip of refill. Tapered side of spring should go onto the refill first. Spring should stop at refill holder, it should not slide over it.
5. Insert Refill into the opening in the sleeve.
6. Attach key ring to the end cap assembly.