

## Manager Pen Kit Instructions

### You will need:

Drill bits: 27/64"

Manager Bushing

**Drill, Tube & Square your blanks & mount on your mandrel**



**Turn your blank down to the bushings. Polish & finish blank**

**Lay out your parts based on the diagram below**



### Assembling the pen

1. Press the clip assembly to one end of the upper tube.
2. Press the center band coupler into the opposite end of the upper tube.
3. Place the cap into the end of the lower tube.
4. Press the nib coupler into the opposite end of the lower tube.
5. Insert the spring then the ink refill into the lower tube. Thread the nib into the nib coupler.