## **Manager Pen Kit Instructions**

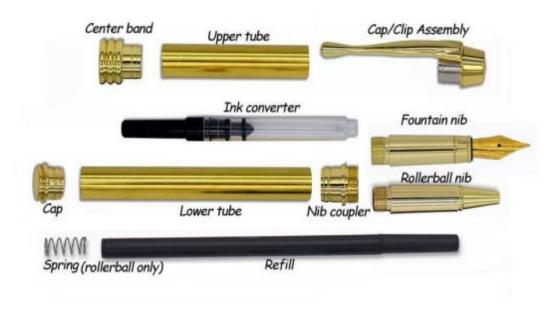
You will need:

Drill bits: 27/64" Manager Bushing

Drill, Tube & Square your blanks & mount on your mandrel



Turn your blank down to the bushings. Polish & finish blank Lay out your parts based on the diagram below



## Assembling the pen

- 1. Press the clip assembly to one end of the upper tube.
- 2. Press the center band coupler into the opposite end of the upper tube.
- 3. Place the cap into the end of the lower tube.
- 4. Press the nib coupler into the opposite end of the lower tube.
- 5. Insert the spring then the ink refill into the lower tube. Thread the nib into the nib coupler.