

Lighter Key Chain Kit Instructions

You will need:

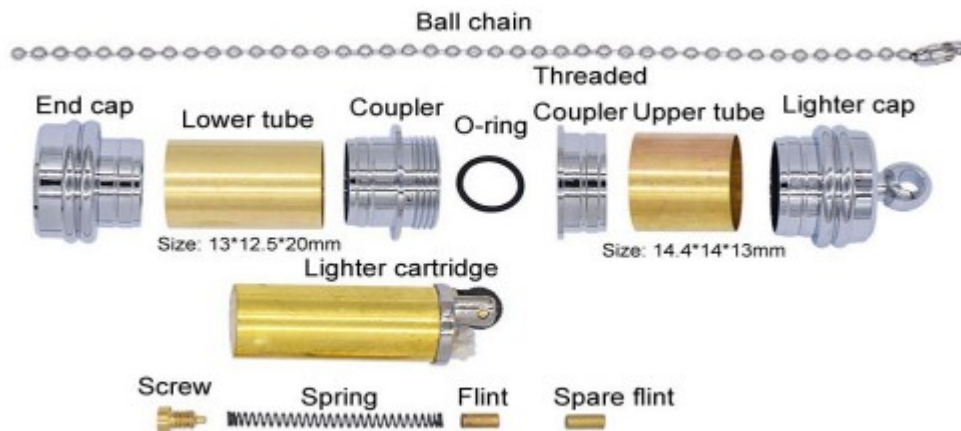
Drill bits:13.2 & 14.6mm
Lighter Key Chain Bushing

Drill, Tube & Square your blanks & mount on your mandrel



Turn your blank down to the bushings. Polish & finish blank

Lay out your parts based on the diagram below



Assembling the pen

1. Press the end cap into one end of the lower tube.
2. Press the coupler with o-ring into the opposite end of the lower tube.
3. Press the threaded coupler into the upper tube.
4. Press the lighter cap into the opposite end of the upper tube.
5. Insert the flint and then spring. Secure them by installing screw in the lighter cartridge.
6. Remove the felt pad from the lighter cartridge and use lighter fluid to fill the lighter cartridge being careful to not overfill. Replace the felt pad.
7. Slide it into the lower tube till it is flush with the o-ring coupler.

8. Attach the ball chain to lighter caps hole and complete your lighter