

## Knurl Pen Kit Instructions

### You will need:

Drill bits: 3/8"

Knurl Bushing

**Drill, Tube & Square your blanks & mount on your mandrel**



**Turn your blank down to the bushings. Polish & finish blank**

**Lay out your parts based on the diagram below**



### Assembling the pen

1. Press the tip coupler into either end of the barrel.
2. Press the clip assembly into the opposite end.
3. Screw the tip into the tip coupler.
4. Slide the spring onto the refill, drop in through the opening at the upper barrel.
5. Insert and screw the mechanism, following the refill to bottom.
6. Pres the cap over the extended end of the mechanism, push into bottom.