

Knurl Pen Kit Instructions

You will need:

Drill bits: 3/8"
Monarch Family Bushing

Drill, Tube & Square your blanks & mount on your mandrel



Turn your blank down to the bushings. Polish & finish blank

Lay out your parts based on the diagram below



Assembling the pen

1. Press the tip coupler into either end of the barrel.
2. Press the clip assembly into the opposite end.
3. Screw the tip into the tip coupler.
4. Slide the spring onto the refill, drop in through the opening at the upper barrel.
5. Insert and screw the mechanism, following the refill to bottom.
6. Press the cap over the extended end of the mechanism, push into bottom.