

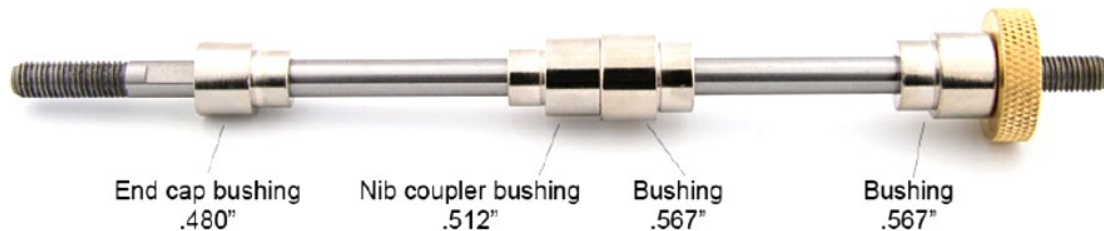
## JR Series Pen Kit Instructions

### You will need:

Drill bits: 12.5mm & 10.5mm

JR Series Bushing

**Drill, Tube & Square your blanks & mount on your mandrel**



**\*\*bushing measurements may vary based on pen kit using. The largest 2 are for your cap. The body has a taper toward the end cap and that will be the smallest of the 4 bushings\*\***

**Turn your blank down to the bushings. Polish & finish blank**

**Lay out your parts based on the diagram below**



**\*design on parts will vary based on pen kit\***

### Assembling the pen

1. Press the end cap coupler into the smaller end of the long (pen body) tube. Then screw the end cap onto the end cap coupler.
2. Slide the trim ring over the unthreaded end of the nib coupler and press both together into the larger end of the long tube.

**Rollerball:** Insert the spring, then the ink cartridge in the long tube. Thread the rollerball nib into the nib coupler.

**Fountain:** Attach the ink cartridge to the back of the fountain nib, and then thread the fountain nib into the nib coupler.

3. Press the center band coupler, black end first, into the opposite end of the short (cap) tube.
4. Slide the clip onto the cap, and then press them into the top of the short tube.