

## Hawaiian Springs Pen Kit Instructions

### You will need:

Drill bits: 11/32" and 3/64"

Hawaii Bushing

**Drill, Tube & Square your blanks & mount on your mandrel**



**Turn your blank down to the bushings. Polish & finish blank**

**Lay out your parts based on the diagram below**



### Assembling the pen

1. Press the clip into the top of the short tube.
2. Press the center band coupler, black end first, into the opposite end of the short tube.
3. Place the end cap into the end of the long tube.
4. Slide the trim ring as shown below over the unthreaded end of the nib coupler, press them into another end of the long tube.

Rollerball – insert the spring then the ink refill, thread the rollerball nib into the nib coupler.

Fountain – attach the ink cartridge to the back of the fountain nib, then thread the fountain nib into the nib coupler