## **Hawaiian Springs Pen Kit Instructions**

You will need:

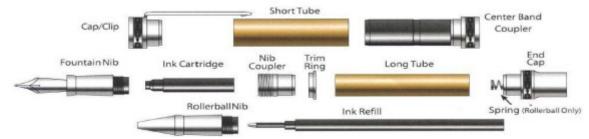
Drill bits: 11/32" and 37/64"

Hawaii Bushing

Drill, Tube & Square your blanks & mount on your mandrel



## Turn your blank down to the bushings. Polish & finish blank Lay out your parts based on the diagram below



## Assembling the pen

- 1. Press the clip into the top of the short tube.
- 2. Press the center band coupler, black end first, into the opposite end of the short tube.
- 3. Place the end cap into the end of the long tube.
- 4. Slide the trim ring as shown below over the unthreaded end of the nib coupler, press them into another end of the long tube.

Rollerball – insert the spring then the ink refill, thread the rollerball nib into the nib coupler.

Fountain – attach the ink cartridge to the back of the fountain nib, then thread the fountain nib into the nib coupler