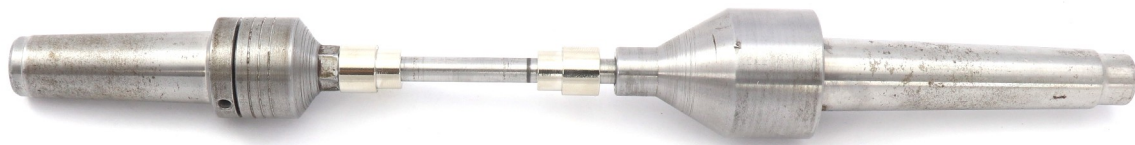


Field Click Pen Kit Instructions

You will need:

Drill bits: 3/8"
Field Click Bushing

Drill, Tube & Square your blanks & mount on your mandrel



Turn your blank down to the bushings. Polish & finish blank

Lay out your parts based on the diagram below



Assembling the pen

1. Press the nib assembly into either end of the barrel.
2. Insert and press the click section into the opposite end of the barrel.
3. Insert the ink refill.
4. Thread the tip end onto the nib assembly