

## Emperor Pen Kit Instructions

### You will need:

Drill bits: 37/64" & 15/32"

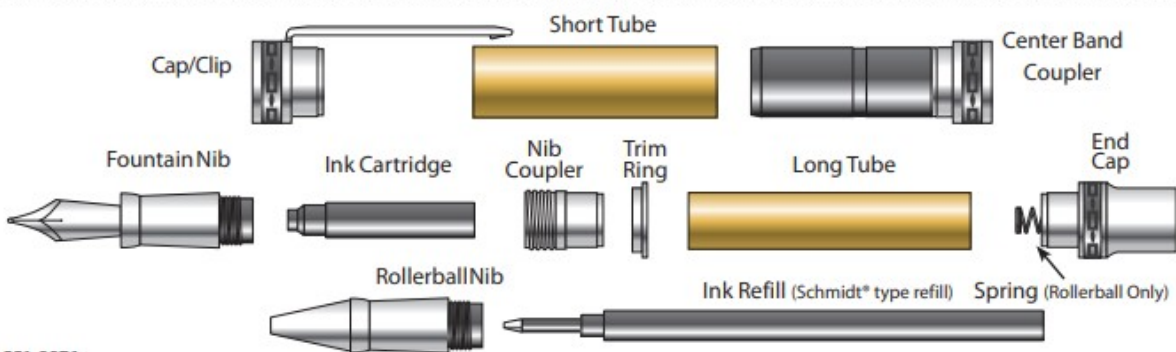
Emperor Bushing

**Drill, Tube & Square your blanks & mount on your mandrel**



**Turn your blank down to the bushings. Polish & finish blank**

**Lay out your parts based on the diagram below**



### Assembling the pen

1. Press the end cap into the back end of the long tube.
2. Slide the trim ring, aligned as shown above, over the unthreaded end of the nib coupler. Then press them into the end of the long tube.
3. Rollerball Pen: Insert the spring then the ink refill into the long tube.
4. Fountain Pen: Attach the ink cartridge to the back of the fountain nib.
5. Thread the rollerball or fountain nib into the nib coupler.
6. Press the cap/clip into the short tube.
7. Press the center band coupler into the other end of the short tube to complete the pen.