

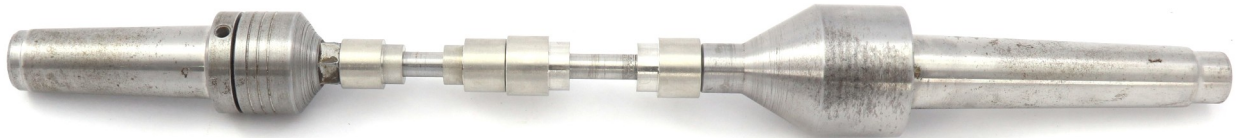
## Eco JR Pen Kit Instructions

### You will need:

Drill bits: 12.5mm & 10.5mm

Eco JR Bushing

**Drill, Tube & Square your blanks & mount on your mandrel**



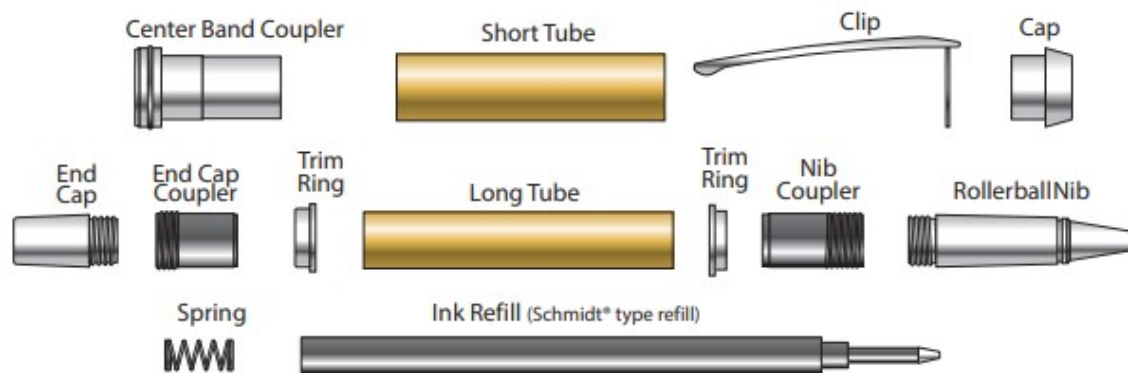
**End Cap Bushing: .487"**

**Nib Coupler Bushing: .503"**

**Cap Bushings: .555"**

**Turn your blank down to the bushings. Polish & finish blank**

**Lay out your parts based on the diagram below**



### Assembling the pen

1. Slide the clip onto the cap, then press them into the top of the short tube.
2. Press the center band coupler, black end first, into the opposite end of the short tube.
3. Slide the trim ring, aligned as shown above, over the unthreaded end of the end cap coupler. Then press the end cap coupler into the smaller end of the long tube. Then screw the end cap onto the end cap coupler.
4. Slide the trim ring, aligned as shown above, over the unthreaded end of the nib coupler. Then press them into the larger end of the long tube. Insert the spring then the ink refill into the long tube. Thread the rollerball nib into the nib coupler.