

Conservative Pen Kit Instructions

You will need:

Drill bits: 10mm

Conservative Bushing

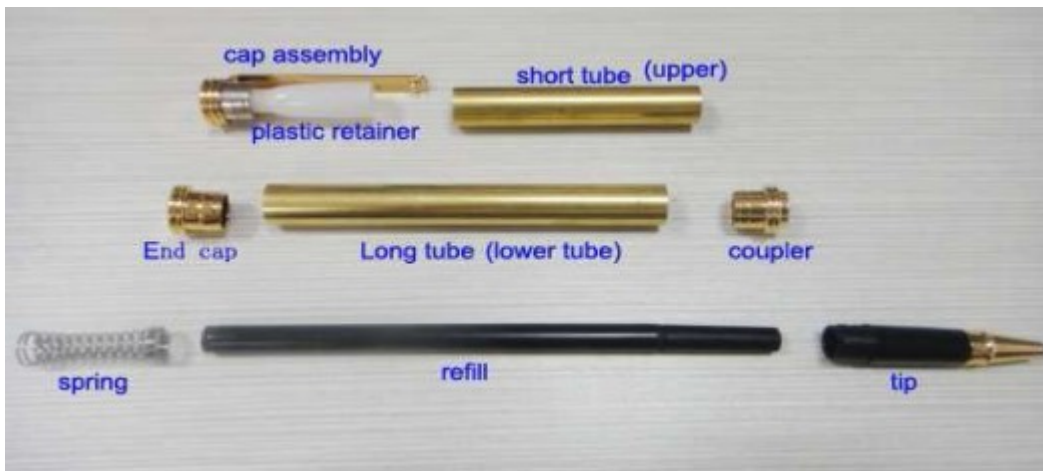
Drill, Tube & Square your blanks & mount on your mandrel



Turn your blank down to the bushings. Polish & finish blank

*Note cut out a small notch in the blank to match the notch in the brass sleeve.

Lay out your parts based on the diagram below



Assembling the pen

1. Press the end cap and threaded coupling into the opposite end of the long tube.

2. Rollerball - Insert spring and refill and screw on tip.

Fountain – screw fountain tip into coupling.

3. Cut out a small notch in the upper wood barrel to match the notch on the upper brass sleeve.

4. Line up cap/clip assembly with notched sleeve making sure that the clip is aligned with the notch in the wood.

5. Slide the plastic retainer inside the top barrel closed end first.

6. Adjust closing the pen for a tight fit by inserting a sharp screw driver and turning the plastic retainer to the left or right.

Fountain – Insert ink cartridge into the tip assembly

