

## Classic Pen Kit Instructions

### You will need:

Drill bits: 10mm

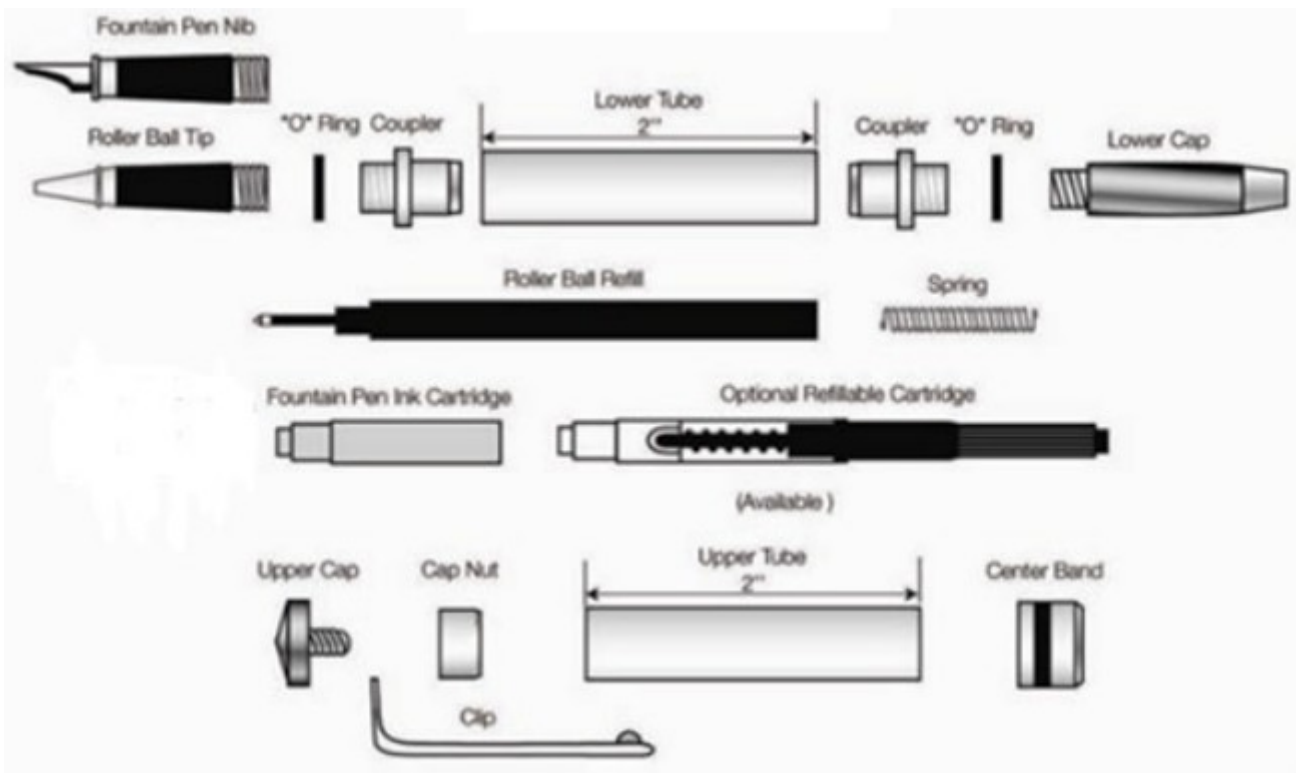
Classic Bushing

Drill, Tube & Square your blanks & mount on your mandrel



Turn your blank down to the bushings. Polish & finish blank

Lay out your parts based on the diagram below



### Assembling the pen

1. Slip the "O" ring over the thread of the coupler, into the groove.
2. Press a coupler into each end of the barrel.
3. Screw in the plastic end cap (either end)

4. Fountain – push the ink cartridge into the nib assembly and screw the assembly into the barrel.  
Rollerball- drop the spring into the barrel and insert ink refill. Screw on tip.
5. Press cap nut, recess end first, into the flat end of the barrel.
6. Press the center band (square end first) over the exposed end of the brass tube to the wood. Use a drop of wood if necessary.
7. Insert the threaded stud on the upper cap into the hole in the clip.
8. Thread this assembly tightly into the cap nut.
9. A quick  $\frac{1}{4}$  turn will screw the ends together.