

Cigar Punch Key Chain Kit Instructions

You will need:

Drill bits: 7mm

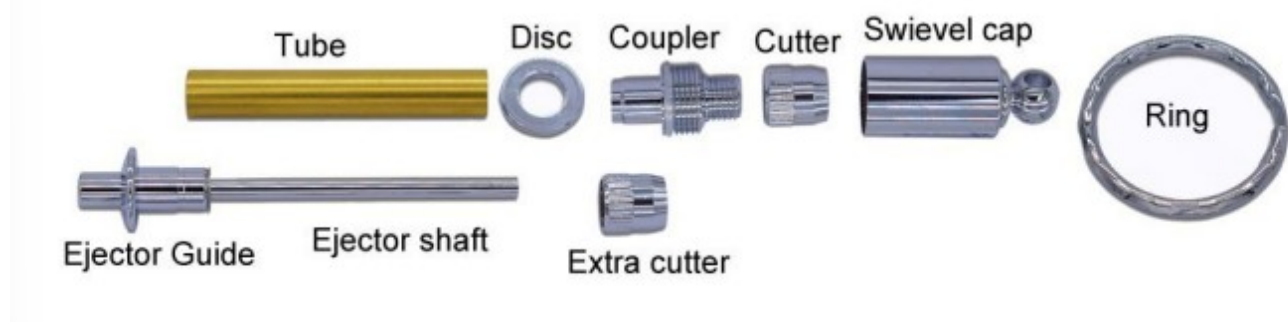
Cigar Punch Key Chain Bushing

Drill, Tube & Square your blanks & mount on your mandrel



Turn your blank down to the bushings. Polish & finish blank

Lay out your parts based on the diagram below



Assembling the pen

1. Disassemble the coupler and cutter from the swivel cap.
2. Put the disc onto the threaded coupler and press into one end of the blank.
3. Screw on cutter, then the swivel cap.
4. Line up the push in the ejector guide/shaft and press into one end of the turned barrel.
5. Add the key ring