

Cigar Pen Kit Instructions

You will need:

Drill bits: 10mm

Cigar Bushing

Drill, Tube & Square your blanks & mount on your mandrel



Tip End
Smallest
Bushing

2nd
Largest
Bushing

Largest
Bushing

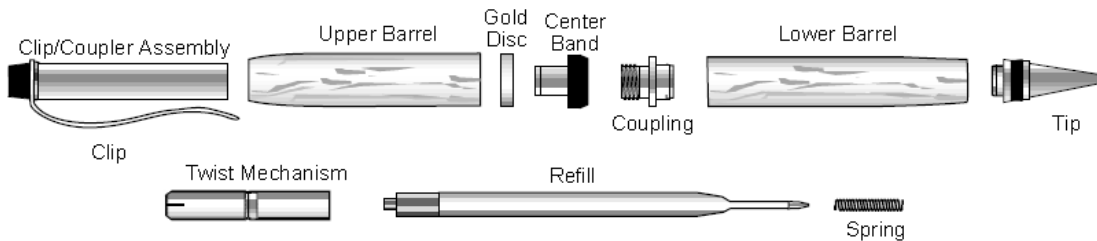
Cap End
2nd Smallest
Bushing



Turn your blank down to the bushings. Polish & finish blank

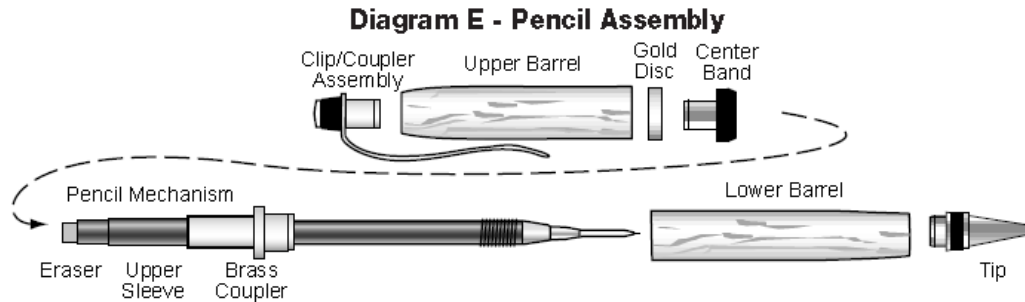
Lay out your parts based on the diagram below

Diagram D - Pen Assembly



Assembling the pen

1. In most cases, tip and clip/coupler parts will be assembled. Be sure assembly is screwed together tightly
2. Press clip/coupler assembly into the tapered end of the barrel.
3. Place gold disc over center band and press into opposite end.
4. Press tip assembly into the tapered(smaller) end of the barrel.
5. Press the coupling, recessed end in first, into the opposite end.
6. Place the refill with spring inside barrel.
7. Screw the twist mechanism over the refill onto coupler to the end.
8. Engage both barrels. Slide the twist mechanism inside until parts are connected.



Assembling the pencil

1. Press clip/coupler assembly into the tapered end of the upper barrel.
2. Unscrew the upper black sleeve of the pencil mechanism from the brass coupler. Remove the coupler from the mechanism.
3. Press the brass coupler, short extension end in first, into the untapered end of the lower barrel.
4. Press the tip assembly into the opposite end of the barrel.
5. Press clip/coupler assembly into the tapered end of the barrel.
6. Place the disc over the extension of the center band. Press this assembly into the opposite end of the upper barrel.
7. Engage the upper and lower barrels until the gap is closed.