

Bullet Rifle Bolt Pen Kit Instructions

You will need:

Drill bits: 3/8"
Bullet Rifle Bushing

Drill, Tube & Square your blanks & mount on your mandrel



Turn your blank down to the bushings. Polish & finish blank

Lay out your parts based on the diagram below



Assembling the pen

1. Press the tip coupler into either end of the barrel.
2. Press the clip assembly into the opposite end of the barrel.
3. Affix the spring over the refill, set the bolt to the "out" position then insert the refill into the opening.
4. Screw the tip into the tip coupler.