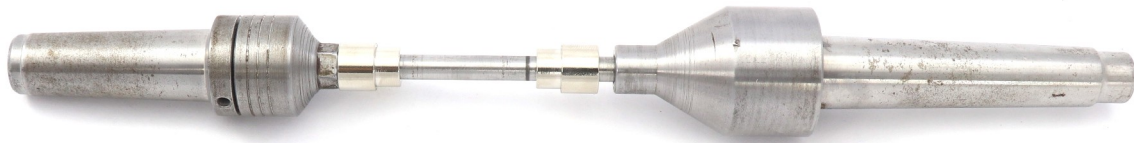


Bullet Twist Pen Kit Instructions

You will need:

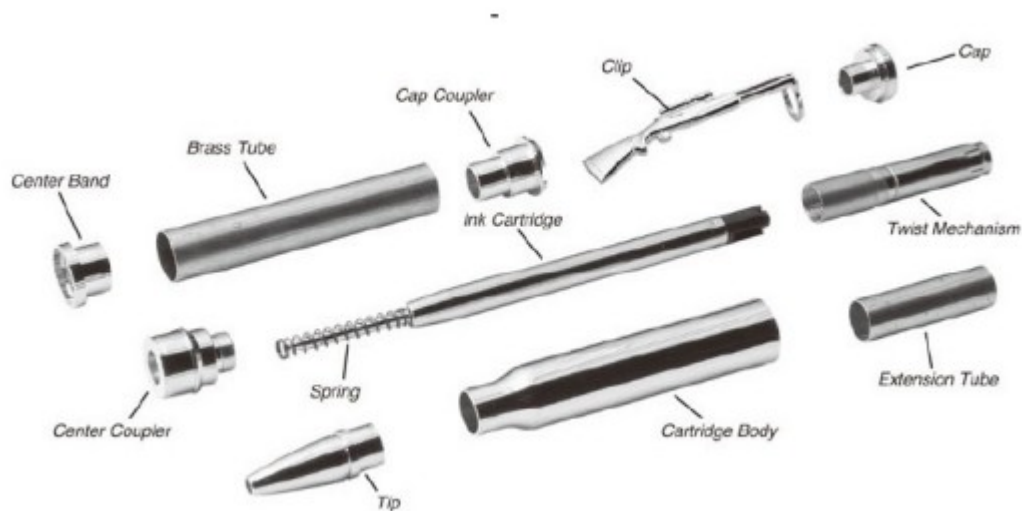
Drill bits: 10mm
Bullet Twist Bushing

Drill, Tube & Square your blanks & mount on your mandrel



Turn your blank down to the bushings. Polish & finish blank

Lay out your parts based on the diagram below



Assembling the pen

1. Press the center coupler into the large end of the cartridge until you have reached flange.
2. Press the tip into the other end of the cartridge until you have reached flange.
3. Insert the refill with the spring in place, and insert it into the cartridge body through the center coupler. Thread the twist mechanism onto the center coupler.
4. Press the center band in to the tube.
5. Press the extension tube onto the small end of the cap coupler.
6. Press the assembly into the other end of your blank. Be sure to place the notch in the finial adapter where

you want the clip to be located.

7. Place the finial cap through the hole in the rifle clip.

8. Align the clip with the notch in the cap coupler and press the finial cap in.