

Banker Pen Kit Instructions

You will need:

Drill bits: 27/64"

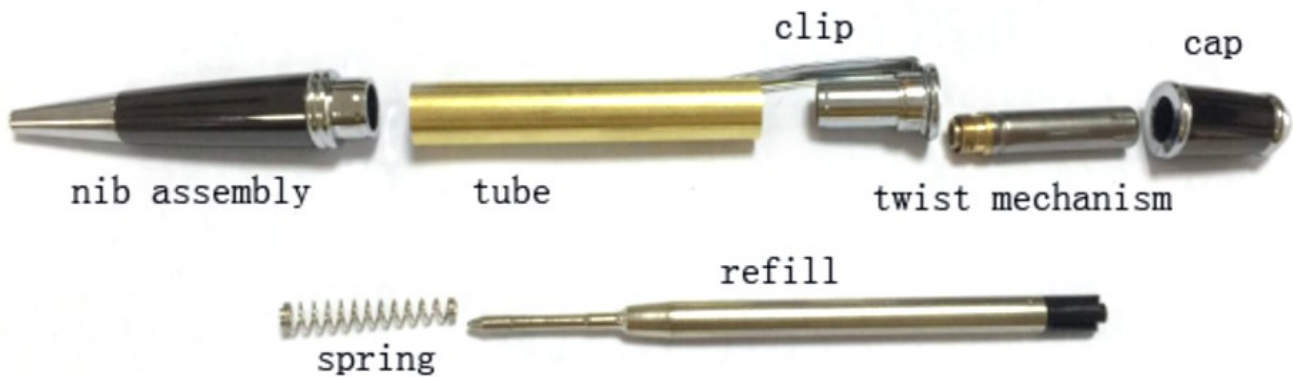
Monarch Family Bushing

Drill, Tube & Square your blanks & mount on your mandrel



Turn your blank down to the bushings. Polish & finish blank

Lay out your parts based on the diagram below



Assembling the pen

1. Press the nib assembly into either end of the barrel.
2. Insert and press the clip into the opposite end of the barrel.
3. Drop the refill with the spring into the opening at the clip end.
4. Screw the twist mechanism into the clip assembly threads.
5. Mount and push the twist cap over the mechanism stem to bottom