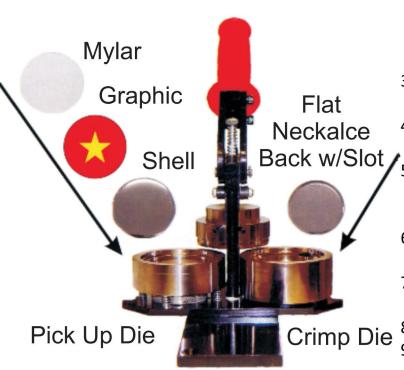
## AMERICAN BUTTON MACHINES

## How To Make A Necklace



- 1. Identify the crimp die (deeper die on the right) the pick up die (shallow die on left).
- 2. Insert a shell into the pick up die with the sharp edge facing downward. Place the graphic on top fo the shell and the mylar on top of the graphic. (Please note: if you are making a fabric necklace, refer to the special instructions on how to make a fabric button.)
- 3. Rotate the die table one-half turn clockwise until the die table stops.
- 4. Pull the handle down as far as it will go and raise it back up to its rest position.
- Back w/Slot

  5. Place the flat necklace back into the pick up die, sharp side up. Make sure the slot is positioned to be at the top of your button.
  - 6. Rotate the die table one-half turn counter clockwise until the die table stops.
  - 7. Pull the handle down as far as it will go and raise it back to its rest position.
  - 8. Rotate the die table and remove the button.
  - 9. Fully insert the metal tab into the open slot on the necklace back. Using needle-nose pliers will help you to insert the tab easily.
  - 10. Slightly open the jump ring and i sert it through the open hole in the tab.
  - 11. Close the jump ring and thread a chain or rope necklace (sold separately) through the jump ring to complete the necklace.
  - \*\*HINT: To make sure your button is correctly oriented, insert the parts in the dies so that the top of the graphic and the slot in the back both face each other and point toward the center of the machine. Once positioned, turn the top center of the back slightly to the right of the center column of the machine before pressing. The upper die shifts slightly when the dies are rotated.

**TAB**