AMERICAN BUTTON MACHINES

How To Make 2.25", 3" & 3.5" LED Buttons

- 1. Place the shell, graphic, mylar into the pickup die (shallow die on left)
- 2. Rotate the die table fully clockwise
- 3. Press the handle all the way down, then raise it all the way up
- 4. Place the collet (sharp side up) into the crimp die (deeper die on right)
- 5. Rotate the die table fully counterclockwise
- 6. Press the handle all the way down, then raise it all the way up
- 7. Rotate the die table clockwise & remove the button
- 8. Use the Metal Craft Punch to punch a hole in the desired location
- 9. Remove clear plastic strip from behind the on/off button by pulling or gently tapping the edge of the assembly.
- 10. Remove paper backing from LED assembly and attach the unit to the backside of the button.
- 11. If your graphic requires the LED to be placed off center you may use a magnetic tag, bulldog clip or bar pin to attach your button to clothing.

