## **AMERICAN BUTTON MACHINES**

## How To Make a Double-Sided Ornament

- 1) Identify the crimp die (deeper die on the right) and the pick up die (shallow die on left).
- 2) Insert the shell, sharp side down, into the pick up die followed by the graphic and then mylar.
- 3) Rotate the die table one-half turn clockwise until the die table stops.
- 4) Pull the handle down as far as it will go and raise it back up to its rest position.
- Place the collet, sharp side up, in the crimp die.
- Rotate the die table one-half turn counter clockwise until the die table stops.
- Pull the handle down as far as it will go and raise it back up to its rest position.
- Rotate the die table and remove the finished button.
- 9) Repeat this process again for the back side of the ornament.
- 10) Add a ceramic magnet to the back of one of the shells and put the 2 shells together, back to back.

## To add a ribbon for hanging:

Use the Metal Craft Punch to punch a hole in the top of each side of the ornament, making sure to line them up properly. Once the holes have been punched, simply thread a ribbon, yarn or twine through the holes and tie.

