AMERICAN BUTTON MACHINES

How To Make a Collet Magnet

- 1) Identify the crimp die (deeper die on the right) and the pick up die (shallow die on left).
- 2) Insert the shell, sharp side down, into the pick up die followed by the graphic and then mylar.
- 3) Rotate the die table one-half turn clockwise until the die table stops.
- 4) Pull the handle down as far as it will go and raise it back up to its rest position.
- 5 Place the collet, sharp side up, in the crimp die.
- 6) Rotate the die table one-half turn counter clockwise until the die table stops.
- 7) Pull the handle down as far as it will go and raise it back up to its rest position.
- 8) Rotate the die table and remove the finished button.
- Insert a round, adhesive back magnet to the back inside of the shell.

