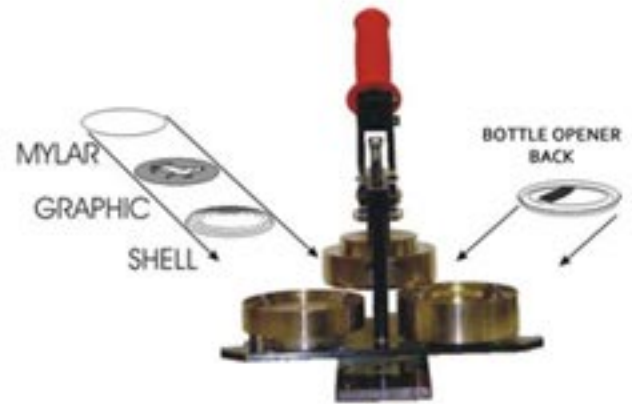


How To Make a Bottle Opener

1. Identify the crimp die and pickup die. The pickup die is the left (shallow die) and the crimp die (deeper die) is the one on the right.
2. Insert a button shell into the pickup die (shallow die) with the sharp edges facing downward. Follow with the graphic, picture side up, then the clear plastic mylar.
3. Rotate the pickup die clockwise until it comes to a rest under the upper die.
4. Pull the handle down as far as it will go and raise it up again to its rest position.
5. Place a bottle opener back into the crimp die (deeper die), sharp side up.
6. Rotate the die counter clockwise until it comes to a rest under the upper die.
7. Pull the handle down as far as it will go and raise it up again to the rest position.
8. Rotate the die clockwise and remove the bottle opener.
9. Attach the key ring to the slots on the back of bottle opener.



****HINT:** To make sure your button is correctly oriented, insert the parts in the dies so that the top of the graphic and the top of the back both face each other and point toward the center of the machine. Once positioned, turn the top center of the back slightly to the right of the center column of the machine before pressing. The upper die shifts slightly when the dies are rotated.

Visit our Button Blog for a complete video tutorial!

<https://www.americanbuttonmachines.com/blogs/american-button-machines/how-to-make-a-bottle-opener-with-buttons-video-tutorial>