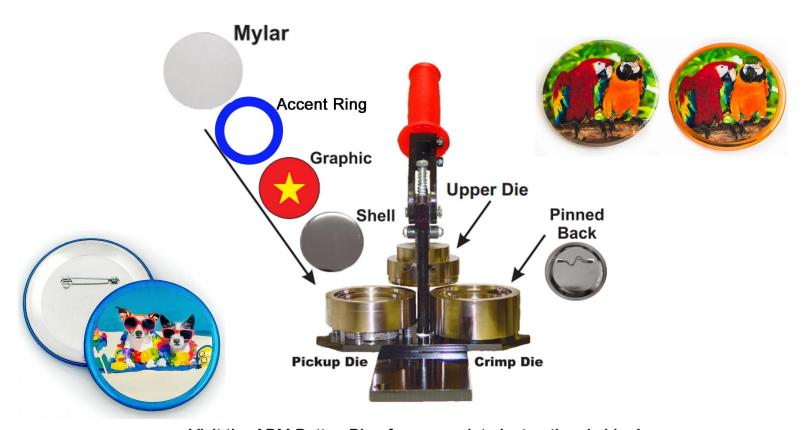
AMERICANBUTTONMACHINES How To Add An Accent Ring

- 1) Identify the crimp die (deeper die on the right) and the pick up die (shallow die on left).
- Insert the shell, sharp side down, into the pickup die followed by the graphic, accent ring and then mylar.
- Rotate the die table one-half turn clockwise until the die table stops.
- 4) Pull the handle down as far as it will go and raise it back up to its rest position.
- 5) Place the pinback (or any other type you are using), sharp side up, in the crimp die.
- 6) Rotate the die table one-half turn counter clockwise until the die table stops.
- 7) Pull the handle down as far as it will go and raise it back up to its rest position.
- Rotate the die table and remove the finished button.



Visit the ABM Button Blog for a complete instructional video! https://www.americanbuttonmachines.com/blogs/american-button-machines/using-accent-rings-to-highlight-your-button-design-video-tutorial