

# SEA EAGLE.com<sup>®</sup>



## FastTrack™ Angler 385fta

Instruction & Owner's Manual  
For video instructions visit [SeaEagle.com/Instructions](http://SeaEagle.com/Instructions)

**Sea Eagle Boats Inc.**  
19 N. Columbia Street, Suite 1  
Port Jefferson, NY 11777  
1-800-748-8066

**April 2017**

## **Congratulations on purchasing a Sea Eagle!**

With over 45 years of experience in designing, selling and using these quality inflatables, we're confident that you are going to love your Sea Eagle and we're ready to proudly stand behind them.

### **Sea Eagle Warranty**

All Sea Eagle products come standard with a 3 year warranty against manufacturing defects. The warranty begins the date that your product is delivered. Sea Eagle must inspect equipment in order to determine if there is a defect. In the event that an item must be shipped back to us, Sea Eagle will only reimburse the standard return shipping charge through FedEx, UPS, or U.S.P.S. at published shipping rates. Fees charged by retail shipping outlets, like The UPS Store, will not be reimbursed and you are responsible for handling and packing charges.

Sea Eagle will refuse delivery on packages without a valid return authorization number and will not be responsible for shipping or handling charges. To obtain a return authorization number, please contact Sea Eagle directly, unless you purchased from an authorized dealer/reseller in which case contact them for more information.

***Warranty does not cover damage from use, neglect, or abuse such as but not limited to abrasions, punctures and tears.***

If you receive a damaged item, please call the shipping carrier to report the issue. Do not return damaged merchandise until it has been inspected by the carrier. Sea Eagle will be notified by the carrier when they have completed their inspection and if necessary, Sea Eagle will arrange for the repair or replacement of damaged merchandise.

See complete warranty details at [SeaEagle.com/Warranty](http://SeaEagle.com/Warranty).

### **Decals, Stickers & Registration**

Always contact your state boating authorities for information on boating registration and regulations. Most states require you to register your boat if you are using a motor. ***\*The Sea Eagle FastTrack is rated for use with electric trolling motors only.***

Upon registration it may be required to provide the Manufacturer's Statement of Origin. Purchases made through an authorized dealer or reseller may require for you to contact them directly in order to obtain this. You may be charged your own state sales tax if you were not charged sales tax at the time of purchase.

Registered boats generally require for the registration number to be applied to the boat. We do not recommend the use of decals or stickers as they tend to crack and peel over time with the repeated inflation and deflation of your Sea Eagle. Instead we suggest applying these numbers to a small piece of hard plastic or marine plywood and hanging it from your boat like a license plate if permitted by your state. Another method is to apply the numbers to the hull using either PVC based paint or permanent marker.

### **Contact Us**

Unlike many other companies today we pride ourselves on answering the phone and helping you with any concerns, questions or special ordering needs that you may have! Feel free to give us a call at **1-800-748-8066** and we will be happy to talk with you! Our business hours are Monday to Friday from 9AM to 5PM, EST.

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## Safety

In a manual of this type it is impossible to give adequate space to the topic of water safety. For further information on boating safety, visit [USCGBoating.org](http://USCGBoating.org) or enroll in a water safety course given by a local provider.

As a safety reminder, each Sea Eagle has a safety summary we call Boating Safety Basics printed on it. Please follow these suggestions and use good boating safety practices. In addition to the basics, we suggest you have a reasonable swimming ability and know that it is safer to go boating with a buddy. If you go alone, tell someone your float plan as described below. When possible, plan your trip so you go upwind on the way out and downwind on the way back.

Remember, boating is inherently dangerous, appropriate training and experience is required especially in white water. Follow safe boating practices, Be physically fit enough to meet the challenges, prepared for any weather conditions that might be anticipated, and follow the safety basics. Protect all personal items in a waterproof bag. Secure all accessories to the boat.

Keep weight (such as batteries, motors and gear) close to the center as possible to minimize tippiness. We do not offer seat pedestals so as to keep the center of gravity low.

Maximum Capacities: Do not exceed 3 persons or 635 lbs. including gear.

Avoid spinning propellers.

## Boating Safety Tips

- Always wear a USCG approved PFD (life vest) at all times while on the water.
- Be aware of your local boating rules and regulations and abide by them accordingly.
- Check inflation levels each time before you go out and inflate your boat for a full 24 hours before undertaking long trips.
- DO NOT allow children to use your Sea Eagle unsupervised.
- DO NOT consume alcohol while boating or operating a boat while under the influence of alcohol or drugs.
- DO NOT drag your Sea Eagle over pavement or gravel if it can be avoided.
- DO NOT exceed the certified maximum capacities of this boat under any circumstance.
- DO NOT go paddling alone.
- DO NOT use compressors, CO<sub>2</sub> or compressed air for inflation, only use Sea Eagle recommended pumps.
- DO NOT use your Sea Eagle Boat as a personal flotation device as they are not rated for that use.
- DO NOT sleep inside of your Sea Eagle while on the water.
- Bring a fully charged cell phone or other emergency contact device in a waterproof bag.
- Always tell someone of your boating plans.

## Safety Equipment & Important Safety Items

Water conditions will determine the type of safety equipment needed. At a minimum have a PFD (personal flotation device) and a whistle for each passenger. PDFs are required by law in most places. White water requires special equipment such as helmets, etc.

**Drinking Water & Snacks:** Paddle boating is a physical activity that can deplete your reserves. Have enough water and snacks to prevent dehydration and loss of stamina. Bring enough water for all passengers. Know the warning signs of dehydration and heat sickness such as dizziness and shaking.

**Extra Clothes/Layers:** Avoid deadly hypothermia. Water conducts heat faster than air, so go prepared with weather proof clothing especially if the water is cold. Use a "dry bag" to store extra clothing inside so they're not damp when needed. Wear a wetsuit or drysuit when warranted.

**First Aid-Kit:** Contents of the kit may vary depending on your preferences but be sure to include items that match the hazards you are likely to encounter. A waterproof container is recommended.

**Manual Pump/Repair Kit:** Although our boats are both durable and rugged, it may be possible that you need to make a repair while on the water in which case you'll need the repair kit and a manual pump to re-inflate the boat. If this is your first repair, you may also want to bring this instruction manual with you.

**Sun/Rain Protection:** A hat can protect both your face and head from the rain or sun. Sunscreen will help prevent serious damage to your skin from the sun and the sun's reflection from the water. Reapply sunscreen as needed.

**Whistle:** Having a whistle readily available to you in case of emergency is a great way to attract the attention of others if assistance is needed.

**Float Plan:** Similar to a pilot's Flight Plan, consider having a Float Plan ([www.floatplancentral.org](http://www.floatplancentral.org)). Always tell someone where you are going to be boating and what time you plan to return. Keep a cell phone in a waterproof container that will float if it falls in the water.

## OPERATING YOUR SEA EAGLE

**BEFORE & DURING USE:** Avoid damage. Do not drag your Sea Eagle over abrasive surfaces like asphalt parking lots, gravel or concrete boat ramps, whether the boat is in its bag or inflated. Carry or wheel your Sea Eagle from the car to the setup point, and then to the water when assembled.

Rocks and sticks usually will not damage a Sea Eagle but be alert for partially hidden or submerged hazards like metal signs, shopping carts and other debris especially during periods of low water. Be careful of docks which may have exposed nails or screws.

**FISH SPINES:** Many species of fish have sharp spines than can cause small punctures in the FastTrack. Do not allow fighting fish to bump the boat. Land fish onto the EVA pad.

**BALANCE:** To avoid being capsized by large boat wake, paddle directly into the oncoming waves. In moving water situations, avoid being swept into low branches or fallen trees and do not hold onto low branches over moving water because both can capsize the boat. Make sure bags, coolers, water bottles and other gear are secure so they won't float away if you capsize.

**YAW:** Yaw is the side to side motion produced by paddling causing the boat to zig-zag. To minimize, install the skegs into the base on the bottom of the boat. The skegs will improve tracking and are ideal for use in flat water areas like bays, lakes and rivers. In narrow areas like streams, you may need to remove the skegs to make the tight turns required. Remove skegs to cross shallow sections, too.

**PADDLING:** Most of the power should come from your torso. Your arms contribute, but too much reliance on your arms will cause you to tire quickly. For good balance, keep your head up and eyes focused on the horizon. Start paddling gently and smoothly. As the boat picks up speed it will maintain a truer heading. If you dig in hard at first you will create more yaw. Course corrections can be made by easing up or bearing down on one side or the other. Gentle turns can be made by sweeping water behind the boat. Sharp turns can be made by using the paddle as a brake on one side. Braking will allow you to maneuver sharp bends in a stream, for example, but kills forward speed.

If you or a passenger falls overboard, approach the boat on the side opposite the motor to avoid injury. For tips on getting back in, see our How to Reenter an Inflatable Kayak video on SeaEagle.com

**FISHING:** The 385FT Angler is optimized for fishing and hunting. Dark green color provides stealth. The thick EVA foam pad has been added to prevent punctures, especially from fish spines. Perforation on the spray skirt are for hanging lures and holding tools like pliers. Base cups on the drop-stitch floor combined with rod holder openings in the extended sprayskirt, hold up to four fishing rods.



## Battery Selection and Safety

The FastTrack can take a small electric trolling motor. A large electric motor will not appreciably raise the speed of the boat.

A 12v deep cycle marine battery, lithium ion battery, personal watercraft battery or electric vehicle battery is acceptable. The important parameter is the battery's ampere hour (Ah) rating. A Group 24 battery or smaller is recommended.

In a small boat like the 385FT, it is safest to choose a small battery like a 22 Ah rated battery.

- To determine the approximate battery life, divide the amp hour rating by the motor amperage. For example, a 60 Ah battery connected to a 30 amp motor will last two hours at full speed.
- Charge battery after each use. Lead acid batteries like to be kept charged.
- Running the battery all the way down will shorten its life.
- Exposure to excessive heat will shorten battery life.
- Cranking amps (CCA) are not a consideration.
- 12v automobile, lawn tractor and motorcycle batteries can be used but are not designed for deep discharge so will wear out more quickly.
- A battery box is recommended especially around aluminum paddle shafts which could cause an electrical short.
- A circuit breaker or fuse is recommended to prevent damage in the event the motor wires are placed on the wrong terminal. Reversing the polarity can cause the wires to heat up, melt the insulation, and cut through the boat.
- A 12v battery charger will be needed. Chargers are widely available.
- Choose gel cell over wet cell. Wet cell batteries have liquid acid inside them.
- Stow the battery low in the boat, like under the spray skirt.
- In a small boat like the 385FT, it is safest to choose a small battery like a 22 Ah rated battery.
- Distribute weight in the boat as evenly as possible. Move the seat as far forward as possible while maintaining the ability to operate the motor.

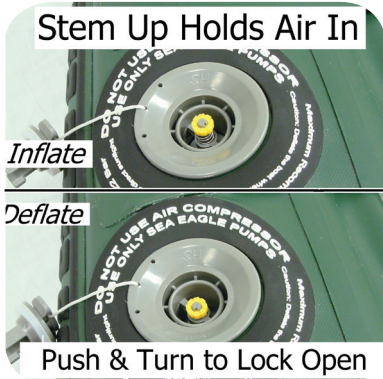
Allow the Sea Eagle FastTrack to make your life better and more fulfilling. Carve out time to use the kayak as often as possible. Get the most out of the purchase by using it regularly and frequently. Maintain the kayak according to Cleaning and Protecting section. Water sports like kayaking are communal with nature, healthy, and fun.



The 385FT has one valve for each side chamber, one valve for the removable floor and a keel valve under the spray skirt.



The correct adapter for the valves is pre-installed in the hose. If adapter is too tight, stretch red gasket to soften it.



Press and turn the stem counterclockwise so it can pop UP. When the stem is up, the valve is closed and will hold air. To let air escape for deflation, press and turn the stem clockwise until locked open.

\*If you do not have the electric pump, skip to page 7 for the section on **ASSEMBLY**.



**BTP Turbo & BP12 Electric Pumps (OPTIONAL)**

These electric pumps come with a nylon shoulder carry bag, 12V DC power cord, hose and adapters.



**Two Stage Pump (Bravo 4)**

In the double action mode the pump inflates on the up and down strokes. Automatically switches to single action mode if inflating beyond 6 psi (pounds per square inch).



**WARNINGS:** Keep out of the reach of children. Don't leave running unattended. Do not use inflator for more than 20 minutes continuously as this can cause overheating and damage.



Twist the pressure gauge into "Inflation" port on the handle. Twist hose onto gauge. Inner red numbers indicate PSI pressure.



**BP12**

The carry bag has compartments for the pump, wire & hose. Protect the inflator from sand by keeping it in the bag provided, if sand gets in the inflator it could get jammed.



Locate the gray adapter with red gasket. Press and twist this adapter firmly onto the gray tube at the end of the black hose. The tube is glued in, do not try to remove it.



Screw the other end of the hose onto the red inflation port on the end of the pump.



Also included is a cluster of adapters, with raised numbers on each arm of the cluster. The adapter marked #1 is the only adapter needed.



Set the pump to the desired pressure. PSI is marked in yellow on the dial.



Firmly push adapter #1 it onto the grey tube in the end of the hose. Make sure that the adapter is firmly seated on the tube.



Press the ON button to begin inflation.

**The pump automatically stops once the pressure is met. Do not turn off pump, especially the two stage BTP Electric Turbo Pump.**

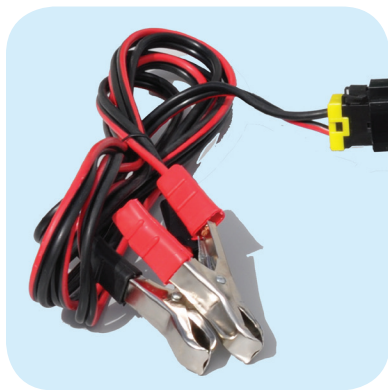


Insert the adapter into the valve. The adapter does not lock in but friction will hold it in place.



Connect the quick connector at the end of the power cord to the quick connector attached to the pump.

## FastTrack | SETUP: VALVES & PUMPS



To connect the pump to a 12V battery, use the alligator clips. Connect the **red clip to the positive** pole and the **black clip to the negative** pole.



**WARNING:** Always connect the **red clip to the positive** pole and the **black clip to the negative** pole. Cross connecting wires could damage both the pump and the boat.



**WARNING:** Air compressors that are designed for other uses like tire inflation (usually over 30 psi) can easily over-inflate and cause harm to your Sea Eagle that uses a much lower pressure. For this reason, we recommend using only Sea Eagle electric pumps.

## FastTrack | ASSEMBLY & INFLATION



Locate an area large enough to unfold the 385fta avoiding hazards that could damage the kayak or injure you.



Remove plastic base stick from skag base. Base stick keeps base from warping when boat is tightly folded.



Slide skag into base. Secure skag with clip. If skag will not slide into the base, do not force it. Refer to troubleshooting section. Do not use skag in whitewater.



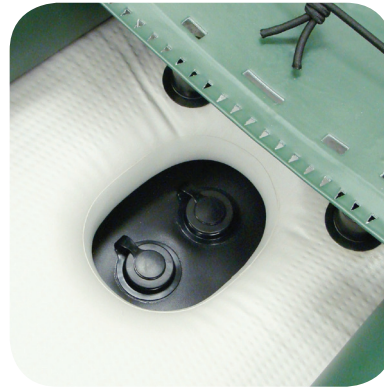
Starting with the sides, insert the adapter into the valve, turn it to the right until it is fully seated and then begin inflation. Valve stem should be in the **up** position





**Inflate sides**  
to 3.2 psi. PSI is marked  
in red.

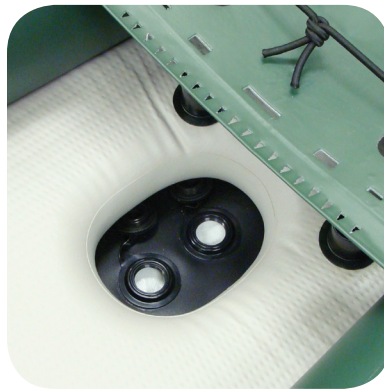
Note: Pressure gauge will  
not begin to register until  
boat begins to get  
pressurized.



**Floor Drains**  
Screw the floor drain  
caps down tightly. Drains  
should be closed during  
use except in whitewater  
situations. Boat will  
partially fill with water  
with drains open.



**Inflate keel**  
Valve is located under the  
sprayskirt. Keel takes one  
pump stroke with the  
Bravo 4.



Floor drains are intended  
to drain accumulated water  
while ashore. When open,  
tuck caps under the floor  
so they do not block the  
openings. If drains leak,  
refer to Troubleshooting.



**Inflate Floor:**  
Tuck edge of floor under  
the sides. Inflate floor to  
3.2 psi.

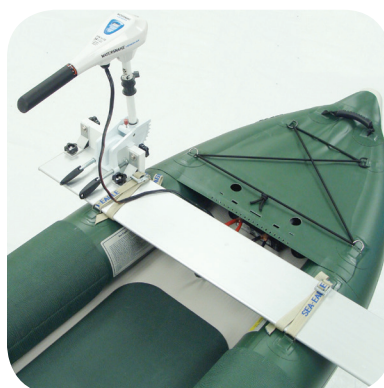
Note: floor and keel can  
be inflated to 10 psi but  
will not improve  
performance or make  
boat significantly more  
rigid.



**Fishing Rig (OPTIONAL)**  
To assemble and install the  
Swivel Seat Fishing Rig,  
please refer to the  
supplemental  
instructions at the end of  
this manual.

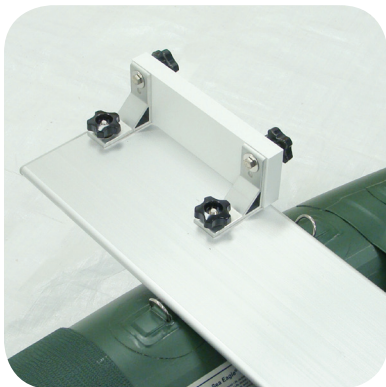


When inflated, the floor  
should make a "chine"  
below the sides. If floor  
needs to be pushed down,  
turn boat on its side, push  
downward on the side  
and hit the floor with a  
fist.



**Kayak Motor Mount (Optional)**  
Kayak Motor Mount for  
small trolling motors  
includes an aluminum  
board, L-brackets, 4' straps,  
mounting block and  
hardware.

## FastTrack | ASSEMBLY & INFLATION



Lay board over rear D-rings. Bolt brackets to board using the shorter bolts (M8x40) and knobs. Use long bolts (M8x50) to secure the mounting block.



### One-Way Air Valve (Found only on DKSG)

Tether the valve onto the valve bases by stretching the retainer rings to fit over the groove in the bases.

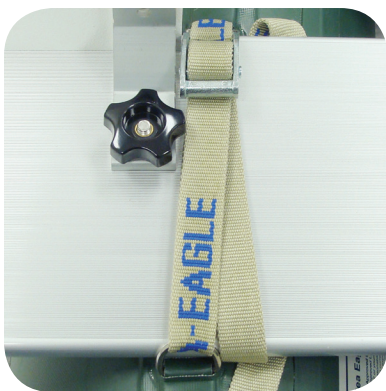
Note: Stretch the rings or use a hairdryer or hot running water to warm ring if too tight.



Run strap through D-rings with the buckle upside down. Mounting block should be close to the D-ring. Run the free end of the strap through the buckle and pull tight.



Attach valve to bases. Inflate seat so that is comfortably firm. Tighten the valves very firmly to avoid deflation



Run the free end through the back of the buckle and tuck excess strap under board. Strap can be trimmed down for convenience.

Straps stretch when wet, check tension frequently.



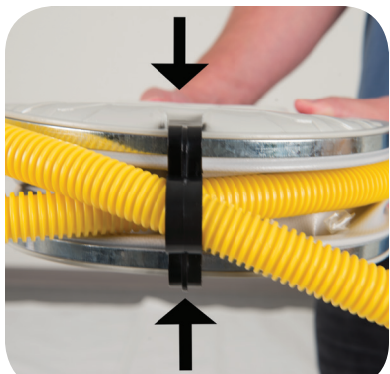
**A41 Large Bellows Foot Pump** is included with the Deluxe Package to inflate the DKSG.

Screw hose into the OUT port.



### Green Deluxe Kayak Seat (OPTIONAL)

The Green Deluxe Kayak Seat (DKSG) has two internal bladders, two one-way air valves and two straps with clips for securing the seat to the D-rings.



Unravel the hose and push down on the top & bottom of the pump to release the black clip.



Use the wide, flat adapter to inflate the seat.



Insert the wide, flat adapter into the valve and inflate the chambers.



To attach TBS with motor mount. First clip seat to D-rings just forward of motor mount position. Follow motormount attachment instructions from page 9.



**Footrest**

Run strap through clip loops. Run strap through center of buckle and down through front of buckle. Drop one clip through the tube. Clip to D-rings and adjust strap. Stuff extra length into tube.

All of our kayak paddles assemble in the same manner. Below, the AB30 7'10" paddle is shown.



**Tall Back Seat (OPTIONAL)**

The Tall Back Seat (TBS) has four straps to secure it to the kayak.

Seat shown here is in rearward position.

Note: Clip to spray skirt D-rings.



**Kayak Paddle (OPTIONAL)**

The asymmetrical spoon blade design of this kayak paddle will allow for a smooth entry and an even pull, maximizing the power from each stroke. They will also require less gripping force.



In the middle position, just forward of the carry handles, clip the upper straps to the forward D-rings. Attach the rearward lower straps rearward. Pull the straps tight.



Put the shaft together first. Insert the shaft piece with the button into the piece with three holes. Lock the button in the middle hole.

Fully assembled and ready to go.



Next, slide the drip guards up the shaft to about an inch above the button hole. Insert the blades into the shaft and adjust until the button locks the blade in place.



Deluxe Solo



The additional holes in the shaft are for "feathering" the blades. Blades can be offset 45° from each other. This makes paddling into a stiff breeze easier as the blade that is not in the water will be able to slice through the wind with little resistance.



Pro



Fish Rig



Pro Motor Fish Rig

## FastTrack | DEFLATION



To deflate, push down on the valve stem and quarter turn it to the right. The stem will stay in the down position, allowing the air to escape.

**Warning:** Air escapes with force, do not place face directly over valve.



Place the boat on its bag and secure with the straps.

## FastTrack | CLEANING & PROTECTING



Begin folding from back end of boat towards the valves. Remove skeg and insert base stick. Thick EVA foam pads make the boat stiff and difficult to push the air out

Note: the Bravo 4 pump is efficient at removing air.

Dry after each use to avoid mold. **While washing or rinsing: close the valve and twist the cap on so water cannot not enter the chamber.** Sea Eagles can be cleaned very effectively with general purpose cleaning products and a scrub brush. Towel dry.

### Protection from the Sun and Heat

Avoid leaving the boat in direct sunlight when ashore. Temperatures on a beach, dock, davit, etc. can get very high, which could affect the vinyl or glue. Excessive exposure to sun and heat can cause your Sea Eagle to become sticky or cause the glue to fail.

Treat the boat with a UV protectant such as 303 Aerospace Protectant. Generally, protectants are a thin film of oil, which will help keep your Sea Eagle clean. Avoid applying protectant on the EVA pad or places where foot traction is needed. Treated boat will repel sand, water scum and tar stains.



Fold most of the way to the bow.

## FastTrack | STORAGE

If you're planning to leave your Sea Eagle outside, keep it raised off the ground and covered so it is not exposed to sunlight, rain, leaves, berries, bird droppings, etc.

**Storage Tips:** "The best way to store a Sea Eagle is folded up in it's bag". - Cecil Hoge, Jr., Sea Eagle President



Fold the bow under.

- Check for water in the chambers. Water will leak out of open valves when it is rolled up.
- Water left inside can leak out and cause a lot of mold. Dry thoroughly to prevent mold.
- Rodent-proof the storage area. Mice, squirrels and other small rodents can do a lot of damage.
- Avoid excess heat. Do not store in direct sunlight, in an attic or a metal shed.
- In temperatures below freezing, do not drop, strike or

unroll until it is brought to room temperature.

- It can be stored inflated. If hung, support it along its length.
- After storage, inspect for loose items, damage and leaks.

## FastTrack | TROUBLE SHOOTING

If your Sea Eagle has lost pressure, it does not necessarily mean it is leaking. If it is inflated during the heat of the day and the temperature drops during the night it will be softer in the morning. If launching in very cold water, the air inside may contract and cause a loss of pressure. Add more air to restore to full pressure. If temperature is not a factor and your boat is losing air pressure, it's time to look for a leak.

### Step #1. LOOK

Visually inspect the boat close up and if necessary, flip it over and closely check the outside. Any large leaks when your boat loses a considerable amount of air should be clearly visible.

### Step #2. LISTEN

If you have a rough idea of where your leak is but can't see it, you may want to try listening for it as you may be able to hear the air escaping and pinpoint the leak.

### Step #3. TIGHTEN

Check the tightness of the one-way recessed valves as well and if necessary, tighten them with the valve wrench included in the repair kit canister.

### Step #4. SOAPY WATER TEST

You'll need a bucket and liquid dish washing soap. Fill the bucket with clear water, and add a good squirt of soap (couple of tablespoons) to the water. Inflate the leaking chamber to full pressure. Spread lots of soapy water on the leaking chamber with a hand towel or large sponge. Don't assume the leak is coming from the valve or seams. The leak may produce bubbles, make hissing or sputtering noises, or spray water. Spray bottles are not effective at locating many leaks.

## FastTrack | REPAIRS

Even though Sea Eagles are very rugged and tough, you may still experience the occasional puncture. Fortunately most repairs are fairly easy and only take a few minutes. For extensive repairs, please contact us directly to provide you with further assistance. The best way to do this is to e-mail us a digital photo of the area in question along with your hull identification number to [staff@seaeagle.com](mailto:staff@seaeagle.com).

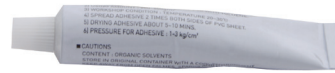
You can also call us directly at **1-800-748-8066 ex. 314** and ask to speak with Technical Support for further assistance or a quote for having your boat mailed to our facilities for our professional repair services.

Sea Eagle repair fees start at \$75.00 and does not include return shipping charges. Please note that Sea Eagle does not service any other brand other than our own. All items sent to our repair facilities must have prior authorization in the form of a Return Authorization Number.



### Repair Kit

All Sea Eagles come standard with a repair kit which includes PVC patches and PVC glue. Repair kits also include a valve wrench.



### PVC Based Glue

To patch your Sea Eagle, use an adhesive for PVC boats.

Plumber's cement, epoxy, Flex Seal, waterproofing sprays and Gorilla Glue do not work.



### Pinholes

Deflate the boat and thoroughly clean and dry the area that is to be repaired. For small punctures less than 1/8" apply a small drop of glue and allow 24 hours to cure.

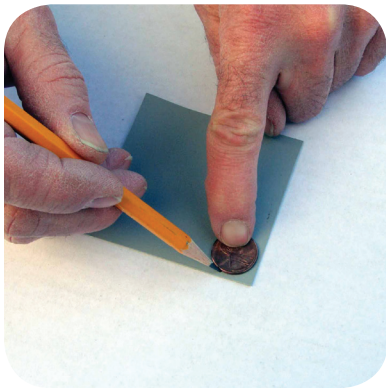


For immediate use allow 30 minutes to dry and then inflate the compartment only 3/4 full and if necessary make a more permanent repair later.



### Patching

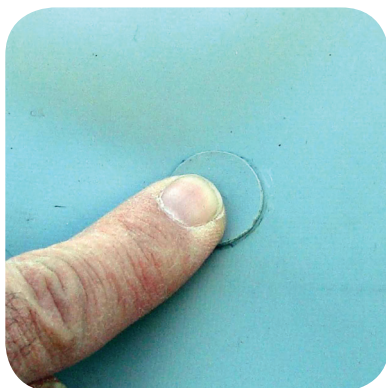
The most common repairs are a puncture or small cut. A penny size patch is sufficient for repairs of this type.



Trace the outline of a penny on the patch material and cut using scissors. Trace the outline of the penny on the boat. Coat the patch and boat with the repair kit glue.



If you have access to electricity, heat the glue with a hair dryer then apply the patch. This method produces the best results. Mate the patch to the boat and smooth down until the patch adheres. Do not inflate, allow at least 24 hours to cure before inflating.



Mate the patch to the boat and smooth down until the patch adheres. Do not inflate, allow at least 24 hours to cure before inflating.

### Patching Tips:

- The the chamber must be deflated or the air will force a path through the glue.
- Keep the patch size to a minimum, the bigger the patch, the harder it is to seal. The most common repair failures occur because the patch is too big.
- For repairs larger than a puncture, overlap the damage area by about 1/2" on each side.
- Do not apply the patch while the glue is wet.
- Covering a leaking patch with another patch rarely fixes the problem. To remove a patch, heat it with a hair dryer and peel it off.
- **Never** use a heat gun on your boat.
- Clamps and weights are not needed.

For a demonstration of good patching technique, please view the **How to Repair** video on the instruction page of our web site. There is a link at the bottom of every page at SeaEagle.com or type "instructions" into the search box.

### Warped Skeg or Skeg Base

If the skeg base is bent from storage or use, heat it up with a hair dryer and bend it back into shape. It will hold it's shape after it cools. If not folded properly, the base can get warped in storage. Never hammer the skeg into a warped base as it will break the base.

### Floor Drains

If you suspect the drains are leaking, prop the front of the boat up and fill it with enough water to cover the drains. If water is leaking:

- Clear any sand in the threads
- Heat drain bases with a hair dryer. Bases can become misshapen when boat is tightly folded for long periods. Heating will return base to its original shape.

### Rod Holder Bases

Rod holder bases may be bent when the boat is folded up. They are soft and should return to their original shape on their own, if not, heat with a hair dryer and they will soften. Place a rod in the holder to hold open.

## FastTrack| OPTIONAL ACCESSORIES



Sea Eagle offers a large array of accessories for your FastTrack.



### **EZ Cart Small (OPTIONAL)**

Transport your SUP from your car to the water and back with ease. Quickly assembles & disassembles.



### **Personal Flotation Devices (OPTIONAL)**

U.S.C.G. approved. Life jackets, paddling vest, PFD Belts available in various sizes.



### **303 Protectant (OPTIONAL)**

Extends the life of your Sea Eagle. Simply spray on every 30-45 days to improve resistance to UV, chemical & other types of harmful exposure.



### **Life Jacket Whistle (OPTIONAL)**

Bright orange whistle can clip onto your life jacket or used with the included lanyard to hang around your neck or wrist. Whistle has no parts or balls that can jam or corrode.

## **Contact Us**

Unlike many other companies today we pride ourselves on answering the phone and helping you with any concerns, questions or special ordering needs that you may have! Feel free to give us a call at **1-800-748-8066** and we will be happy to talk with you! Our business hours are Monday to Friday from 9AM to 5PM, EST.

### **Sea Eagle Boats Inc.**

19 N. Columbia Street, Suite 1  
Port Jefferson NY 11777

1-800-748-8066  
[staff@seaeagle.com](mailto:staff@seaeagle.com)



### **See-me Safety Light (OPTIONAL)**

Coast Guard approved LED personal safety light emits a 360° light visible up to 3.4 miles. It also attaches to a PFD!



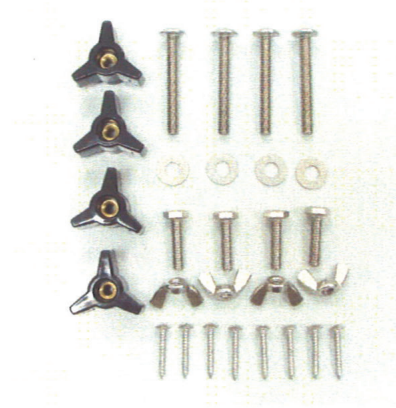


19 N. Columbia St., Suite 1, Port Jefferson, NY 11777  
Tel. 631 473 7308 - Fax 631 473 7398  
SeaEagle.com

## Assembly Instructions 385FT Angler

### Swivel Seat Fishing Rig (SSFR) and SSFR with Motor Mount

**Kit Includes:** Aluminum seat board, front crossbar (30"), rear rod holder crossbar (34"), swivel seat with built-in swivel plate, Scotty Baitcaster Rod Holders, straps and hardware.



#### Frame Hardware

- 4 2" Phillips Head Crossbar Bolts
- 4 Flat Washers
- 4 Threaded Knobs

#### Rod Holder Screws

- 8 #6 x 1" Phillips Head
- (Needed: #2 philips head screwdriver)

#### Seat Hardware

- 4 1" Hex Head Bolts
- 4 Wingnuts

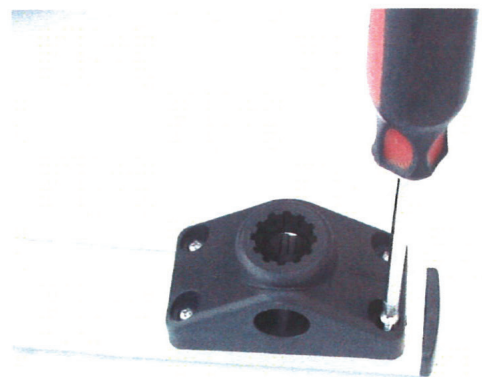
#### Straps

- 2 6' Straps with Buckles

### One-Time Setup

Scotty Rod Holder bases to rear rod holder crossbar.

Use the phillips head screwdriver to screw Scotty bases onto rod holder bar with #6 stainless steel screws. This is a one-time task.

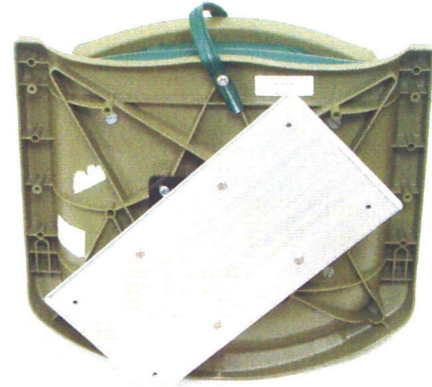


## Aluminum Frame

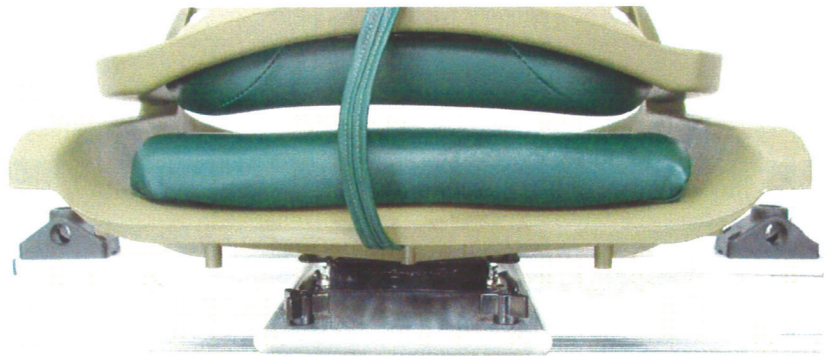
The aluminum frame can be a one-time assembly or can easily be taken apart.

Attach swivel seat to the aluminum seat board using hex head bolts and wingnuts.

Tighten wingnut after all the bolts have been inserted.



Attach front and rear crossbars to the aluminum seat board. Run bolts up through the bars and through the plate. Place washer over the bolt on top of the plate. Tighten knob after second bolt is inserted.

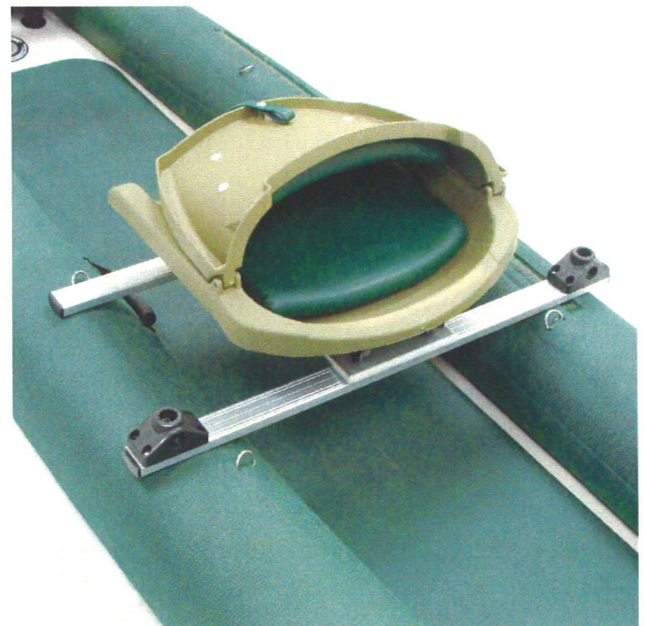


## Fishing Rig without Motor Mount

Place the Fishing Rig between the center D-rings.

Note: The rig is held on by straps. Straps stretch when wet. Wet straps before attaching Fishing Rig.

Check straps during use and tighten as necessary.



The idea is to make two loops in the strap to secure the front and rear bar.

With the buckle upside down, run strap through the D-ring and under rod holder bar.

Run strap end back through D-ring.

Pull it tight around the bar.



Make a loop with the end of the strap. Run it under the front bar and through the D-ring. Pull on the loop so strap is taut between front and rod holder bars.



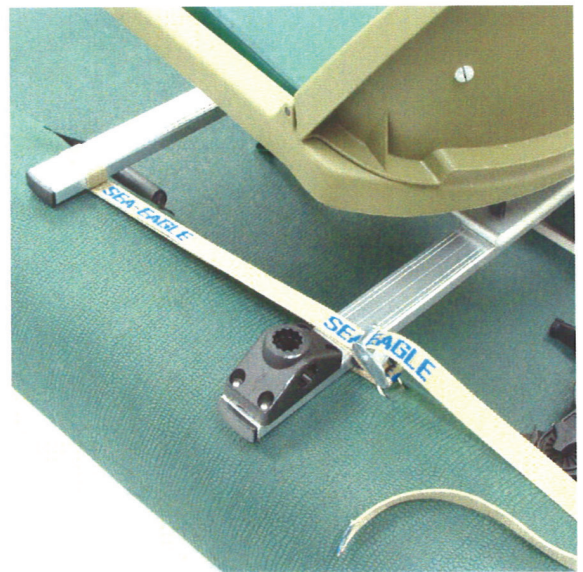
Bring the loop around the front bar.



Pull the loop tight around the front bar. Use two hands. Use one hand to pull the end and the other to pull the strap from the rod holder bar.



Run the free end through the buckle and pull it tight.



Push the extra strap length through the rear of the buckle. Push excess strap under the bars

Repeat for the strap on the other side.

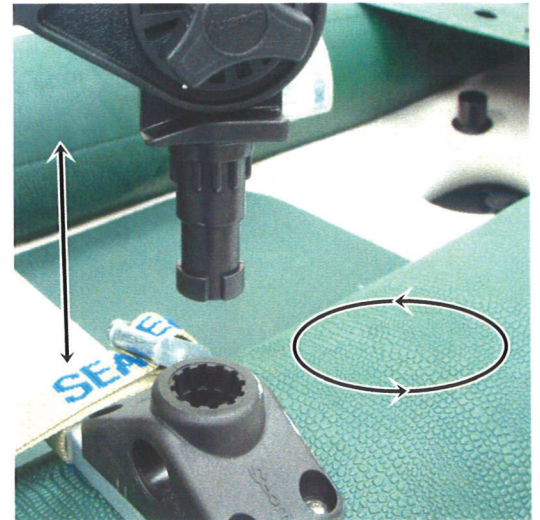


### Scotty Bait Caster Rod Holder

To install the rod holder, align the slot in peg with key in the base and slide into base. Lift slightly to spin the rod holder. Press down to fully lock in position.

To remove the rod holder, lift and turn it until the key aligns with the slot and slide it out.

To adjust the rod angle, loosen the large bolt on the side until the teeth clear the grooves. Adjust to the desired angle and retighten.



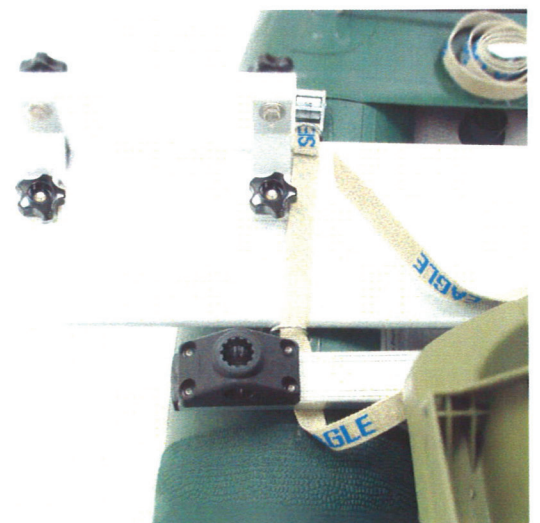
### Swivel Seat Fishing Rig with Motor Mount

Place the motor mount board between the rear D-rings. Using the 4' straps.

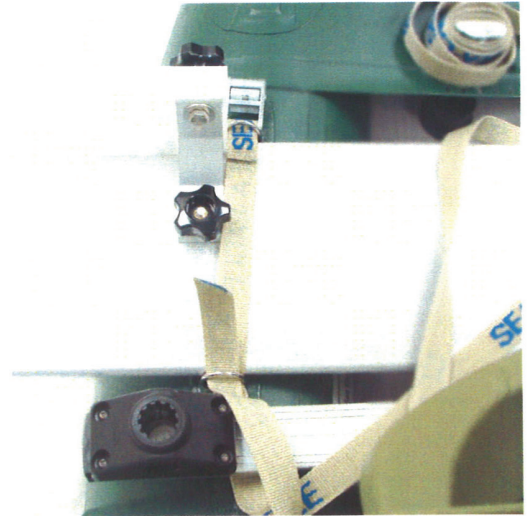
Place Fishing Rig just in front of the motor mount.



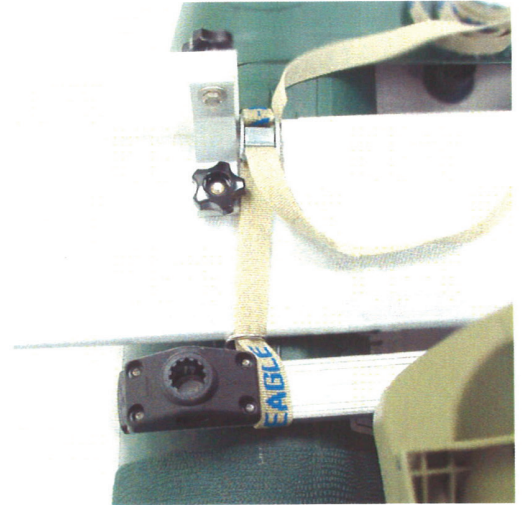
With the buckle upside down, run the strap through the rear D-ring and over the board. Then through the front D-ring and under the rod holder bar.



Run the strap back through the D-ring and pull it tight.



Run the strap through the buckle and pull it tight. Stow excess strap under the board.

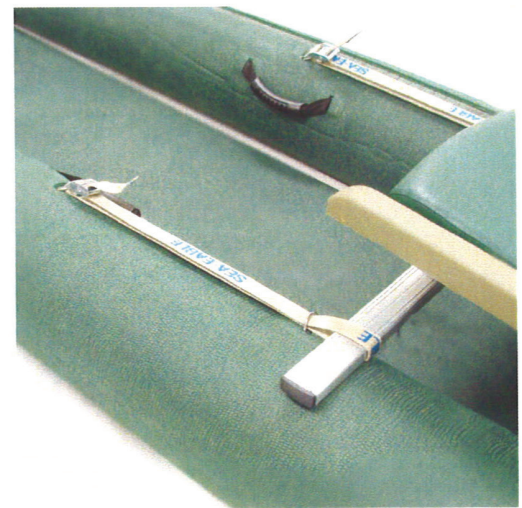


Secure the front bar using 6' straps. With buckle upside down, run strap through D-ring located above carry handle.

Run strap, through second D-ring and under front bar.

Run strap over bar and through D-ring again. Pull it tight.

Run strap through buckle and pull tight.





We hope you enjoy the Fishing Rig but use caution while out on the water and follow the Sea Eagle Boating Safety Basics. The Fishing Rig raises the boat's center of gravity making it more likely to capsize than sitting in a lower position. Keep your balance and stow other items such as the battery, low in the boat.