

Operating Instructions for XTR Recycler Manifold.

Parts List (See Figure 1)

1x Recycler manifold	D52796
2x Velcro straps	S40571
4x Filter drier (2 spare)	C11138
4x Copper sealing washer	C10438
2x Refrigerant connection hoses	QS22053
2x Cap & Strap	QC20015

Assembly prior to use (See Figure 2)

• Inlet filter drier

Fit a copper sealing washer in the ¼” SAE socket adjacent to the male ¼” SAE inlet fitting in the manifold.

Remove the sealing caps from a filter drier and identify the inlet end to go into the manifold.

Screw the filter drier into the socket and tighten against the copper sealing washer.

• Discharge filter drier

Fit a copper sealing washer to the ¼” SAE socket opposite and below the sight glass on the manifold.

Remove the sealing caps from a filter drier and identify the outlet end to go into the manifold.

Screw the filter drier into the socket and tighten against the copper sealing washer.

• Connection hoses

Fit the inlet hose between the (outlet port of the) inlet filter and inlet of the XTR.

Fit the discharge hose between (inlet port of the) discharge filter and discharge of the XTR.

Velcro straps

Fit the strap buckles into the upper and lower (8th from the left) grill slots and secure around both filter driers.

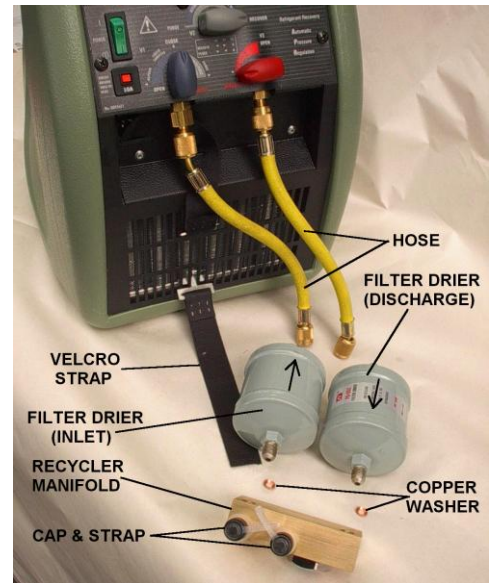


Figure 1



Figure 2

NOTE: WHEN USED WITH THE JAVAC EVO-HS RECOVERY UNIT THE RECYCLER MANIFOLD RETAINING STRAPS CANNOT BE USED.

• Maintenance

Replace both filter driers when the discharge sight glass indicator changes from blue to pink colour during recycling process.