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fssteeringwheels

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## NOT FOR USE ON AIRBAG EQUIPPED VEHICLES

1. Point your wheel straight and disconnect the battery or horn fuse before starting the removal of your old wheel.
2. To remove the horn:
  - a. Press down on the horn cap or ring and turn
  - b. Remove emblem cap from its snapped-in condition by grasping and pulling it, or pry loose
  - c. Horn ring and emblem may be secured by screws which are covered in rear side of wheel spokes.If the above has not removed your horn, you will see the remaining screws you need to remove.
3. Remove the nut that holds the steering wheel to the shaft.
4. Mark the shaft so that you know where the top of the wheel is.
5. With a puller, use the two tapered holes on the hub of the old wheel to remove the steering shaft.
6. If your old wheel has a turn signal, remove and reinstall in the same position on the back of the new hub. This part is affixed to the steering wheel usually by a spring or screw.  
**NOTE:** Some cams are molded into the wheel and are not removable.
7. When using kit C03, install the metal sleeve over shaft. **NOTE:** Sleeve should fit easily and slide down until it bottoms out. On some models the turn signal may prevent it from bottoming or fit snug against its sides. If problem persists do not use the sleeve, it is not required.
8. Place the splined hub on the shaft. **NOTE:** Apply grease to cover the copper contact surface on the splined hub to reduce wear. This will not interfere with the electrical circuit.
9. Position the column cover and wheel using the three hex bolts included in this kit. (You do not need to tighten at this time).
10. Check wheel for correct position and install the wheel nut and tighten.
11. Place orange retainer contact(s) on wheel and position the spring over the shaft nut. Tighten hex bolts and align horn cap. Push the horn cap down until the dimples pass the orange retainer contact fiber. Turn cap left or right until tight.
12. Reconnect battery and enjoy your new wheel!  
**NOTE:** When tightening the hex bolts, keep in mind that excessive torque will result in damage to the hub. If properly tightened, it will firmly hold the hub/wheel assembly to the shaft.

### Torque Requirements

Hex Bolts 10-12 Ft/LBS

Steering Shaft Nut 25-30 Ft/LBS

